





LC equipments should be used by trained laboratory personnel only. Use proper eye and skin protection when working with solvents under high pressures. Additional safety requirements or protection may be necessary depending on the chemicals used with this equipment.



IMPORTANT INSTALLATION INFORMATION

Read the LC connection kit install guide (p/n 180.7001W), before installation of the LC connection kit.

- 1. The piston wash tubing is <u>not</u> part of the LC connection kit, it can be found in the P6.1L shipkit. Read instructions in manual p/n 194.0010 how to install. Also install the supplied drainage system (funnels, hooses, nozzles) for leak management as described in the pump user manual.
- 2. In case of a P6.1L pump with integrated degasser, the tubing assembly (dotted lines) are already pre-installed. Connect the post-column mobile phase A (NaOH solution) to port A1 of the solvent selection valve (SSV).
- 3. The PEEK pulse damper, p/n 250.AZZ10NB has to be mounted in a bracket on the side of the P6.1 L pump using the parts and instructions supplied in the shipping box of the damper.
- 4. All tubing connections in the high pressure part of the LC system are made with PEEK HEX head fingertight fittings (pn 250.1572). Use a tightening tool (pn 250.0094) to tighten the finger tights firmly. It will prevent that the tubing will slip out of the connector when the system is under pressure. Do not use a wrench, because with a wrench one might apply too much force resulting in rupture/damage of the plastic connector.
- 5. The post-column mixer assembly (pn 180.0220C) consists of 10 meter red-striped PEEK (0.13 mm ID) as pressure restrictor to build up system pressure, a 2.2 μL PEEK mixer and a small piece of orange-striped PEEK (0.50 mm ID) as outlet of the mixer. Make sure that the coil of red-stripped PEEK is installed in the oven compartment of the detector for preheating of the eluent.
- 6. This document describes the tubing connections for this specific post-column LC connection kit only. For installation instructions of the LC-connections of the analytical flow path please refer to the documentation provided with the LC kit of your ALEXYS carbohydrate analyzer (pn 180.0055W or 180.0057W).
- 7. In case there is no column thermostat purchased, the analytical column should be installed in the oven of the detector.
- 8. Sodium hydroxide solutions are corrosive and should not be left in the system with the flow off for long periods of time. A bottle of DI water (flush solvent) can be connected to SSV channel A2 of the pump using the degasser inlet tubing assembly (pn 180.0204) supplied in the connection kit. Use a standard 2.5L HDPE bottle (pn 180.0203C) for the DI water, because the use of Helium head space pressure is not required for the flush solvent. After a sample sequence a method can be programmed to flush and clean the post-column flow path with water.

Legend LC tubing*:

—	FEP 1/8" OD, 1.59 mm ID, transparent
	Stainless Steel 1/32" OD, 0.25 mm ID, with 1/16" ends
	PEEK 1/16" OD, 0.25 mm ID, Blue-striped
	PEEK 1/16" OD, 0.13 mm ID, red-striped
	PEEK 1/16" OD, 0.064 mm ID, pink-striped
	Silicone 3 mm OD, 1 mm ID, transparent
	PEEK 1/16" OD, 0.50 mm ID, orange-striped

^{*)} Note that the color coding of the LC tubing in the drawing does not necessarily reflect the real color of the corresponding tubing.