

DECADE II

Electrochemical Detector

User manual

171.0011, Edition 13, 2022



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Declaration of conformity

We Antec Scientific, Alphen a/d Rijn, The Netherlands, declare that the product

DECADE II™ Electrochemical Detector

type 171

to which this declaration relates, is in conformity with the following directives:

Safety (2006/42/EC)

Safety requirements for laboratory equipment **IEC61010-1:2001 2nd ed.**
(Class I, Installation cat. II, Pollution degree 2)

Particular requirements for laboratory equipment for the heating of materials **IEC61010-2-010:2003 2nd ed.**

Immunity (2004/108/EC)

Electromagnetic immunity **EN61326-1:2006**
EN61000-4-2, EN61000-4-3, ENV50204,
EN61000-4-4, EN61000-4-5, EN61000-4-6,
EN61000-4-8, EN61000-4-11

Emissions (2004/108/EC)

Electromagnetic emission **EN61326-1:2006**
EN55011 (Class B), EN61000-3-2,
EN61000-3-3

Attention

Only use manufacturer-supplied cable(s) to connect with other devices. Part numbers 250.0122 (RS232 cable), 250.0130 (I/O cable) and 250.0128 (output cable). Thoroughly connect shielding to common. Manufacturer will not accept any liability for damage, direct or indirect, caused by connecting this instrument to devices which do not meet relevant safety standards.

February 6, 2019

Intended use

For research purposes only. While clinical applications may be shown, this instrument is not tested by the manufacturer to comply with the In Vitro Diagnostics Directive.

WEEE directive

All equipment of Antec Scientific which are subjected to the WEEE directive shipped after August 13, 2005 are compliant with the WEEE marking requirements. Such products are labelled with the “crossed out wheelie”, depicted on the left site.



The symbol on the product indicates that the product **must not** be disposed as unsorted municipality waste.

Collection & recycling information

Please ship the instrument back to the manufacturer (Antec Scientific, the Netherlands) at the end-of-life time of the product. The manufacturer will take care of the proper disposal and recycling of the instrument at its facilities. For more info contact info@antescientific.com

Shipping address for the end-of-life products:

Antec Scientific
Hoorn 131
2404 HH Alphen a/d Rijn
The Netherlands

In case of questions, or if further information is required about the collection & recycling procedure, please contact your local distributor.

ROHS directive

The DECADE II is ROHS compliant and in conformity with Directive 2002/95/EC Restricted use of Hazardous Substances in electrical and electronic Equipment (ROHS).



Symbols

The following symbols are used on the rear panel and oven compartment of the DECADE II:



Consult the manual for further safety instructions



Frame or chassis ground terminal

The following pictograms are used in the DECADE II manual:



Caution



Caution, risk of electric shock or other electrical hazard (high voltage)

Safety practices

The following safety practices are intended to insure safe operation of the equipment.

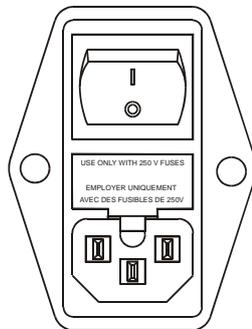
Electrical hazards



The removal of protective panels on the instrument can result in exposure to potentially dangerous voltages. Therefore, disconnect the instrument from all power sources before disassembly. Untrained personnel should not open the instrument.



Replace blown fuses with fuses of proper type and rating as stipulated on the rear panel and specified in the installation section of this manual. The fuse holder is integrated in the mains connector. Ensure that the instrument is never put in operation with fuses of a different type. This could cause fire.



Connect the detector to a grounded AC power source, line voltage 100 – 240 VAC. The instrument should be connected to a protective earth via a ground

socket. The power source should exhibit minimal power transients and fluctuations. Replace faulty or frayed power cords.

Place the detector on a flat and smooth surface. Do not block the fan located at the bottom of the detector. Blocking the fan will impair the cooling capability of the power supply.

General precautions



Perform periodic leak checks on LC tubing and connections.

Do not close or block the drain.

Do not allow flammable and/or toxic solvents to accumulate. Follow a regulated, approved waste disposal program. Never dispose of such products through the municipal sewage system.

This instrument has a lithium battery inside. Replacement of the battery should be performed by qualified service personnel. Dispose the battery according to chemical waste only.



LC equipments should be used by trained laboratory personnel only. Use proper eye and skin protection when working with solvents. Additional safety requirements or protection may be necessary depending on the chemicals used in combination with this equipment. Make sure that you understand the hazards associated with the chemicals used and take appropriate measures with regards to safety and protection.



Use of this product outside the scope of this guide may present a hazard and can lead to personal injury

Spare parts and service availability

Manufacturer provides operational spare parts of the instrument and current accessories for a period of five years after shipment of the final production run of the instrument. Spare parts will be available after this five years period on an 'as available' basis.

Manufacturer provides a variety of services to support her customers after warranty expiration. Repair service can be provided on a time and material basis. Contact your local supplier for servicing. Technical support and training can be provided by qualified chemists on both contractual or as-needed basis.

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C H A P T E R 1

DECADE II electrochemical detector

Congratulations on your purchase of the DECADE II. This detector enables you to perform all applications using electrochemical detection. The DECADE II includes a highly stable Faraday-shielded oven compartment accommodating column and flow cell. This flow cell has surprised researchers for its unsurpassed S/N ratio and therefore you now possess the best possible combination for extremely sensitive EC analyses.

The DECADE II covers the DC, pulse and scan mode. Important parameters in the DC and pulse mode can be changed on a time base by user-defined commands, which enables maximum control to fully automate the detection. In addition, crucial parameters can be controlled by either relays or TTL.

CHAPTER 2

Installation guide

Unpacking

Inspect the *transport box* for possible damage as it arrives. Immediately inform the transport company in case of damage, otherwise she may not accept any responsibility. Keep the transport box as it is designed for optimum protection during transport and it may be needed again. Carefully unpack the system and inspect it for completeness and for possible damage. Contact your supplier in case of damage or if not all marked items on the checklist are included.

Prior to shipment, your detector has been thoroughly inspected and tested to meet the highest possible demands. The results of all tests are included.

Installation

To unpack the DECADE II, lift it from its box by both hands (Fig. 1). **Never lift the DECADE II at its front door**, but at its sides.

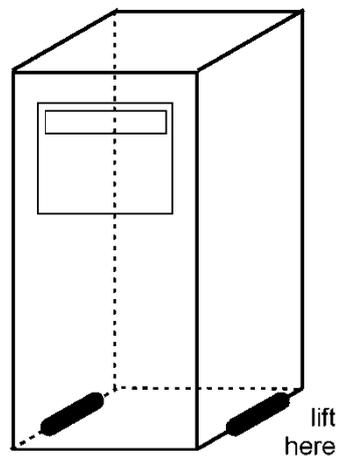


Fig. 1. Lift instructions DECADE II.

Install the detector in an area which meets the environmental conditions listed below:

Table I. Environmental conditions

Parameter	Requirement
Storage temperature	-40 – 50 °C (-104 – 122 °F)
Storage humidity	0 – 90%, non-condensing
Operating temperature	4 – 40 °C (39 – 104 °F)
Operating humidity	20 – 80%, non-condensing

Place the detector on a flat and smooth surface. Do not block the fan located at the bottom of the detector (Fig. 2.). Blocking the fan will impair the cooling capability of the power supply.



Fig. 2. Location of power supply fan DECADE II.

Inspect the detector for possible damage and make sure that all marked (and ordered) items on the checklist are included. Switch ON the DECADE II by the mains switch on the rear panel. Ensure that the power (on/off) switch and power cord are always accessible.

HPLC connections



Use proper eye and skin protection when working with solvents.



The manufacturer will not accept any liability for damage, direct or indirect, caused by connecting this instrument to devices that do not meet the relevant safety standards. The pump connected to the system should be specifically designed for use in High Performance Liquid Chromatography and capable of delivering flow rates typically in the range between 1 $\mu\text{L}/\text{min}$ up to 10 mL/min. Please carefully follow the next steps for a successful installation and start-up.

1. The installation of the flow cell and column is shown in Fig. 3.
2. If a manual injector is applied with position sensor, the sensor cable must be connected to 'C' on the rear panel to enable INJECT/LOAD functions.
3. If an electrically actuated valve is mounted, connect the 'digital input/output cable' to 'B' on the rear panel to enable INJECT/LOAD functions.



Fig. 3. Installation of the DECADE II.



4. Prior to connection of the HPLC system to the detector all metal parts should preferably be passivated with 15% nitric acid during 20 min. **Make sure that all parts that are not acid-resistant such as: nylon inlet filters, column and flow cell are *not* connected during this step.** The acid is flushed through the pump, the pump tubing, the dampener, the injector (in load and inject position) and to waste.
5. After flushing with nitric acid, the system must be thoroughly flushed with demi water. Make sure that no traces of nitric acid are left in the tubing or pulse dampener (check with pH paper). Flush the system with HPLC buffer.
If an ISAAC™ reference electrode is used, make sure that the buffer contains 2 mmole/l chloride (KCl or NaCl) ions.
6. Before connecting a new column read the manufacturer's instructions. Our experience is that thorough pre-conditioning of a column is always required. Only a pre-conditioned column is electrochemically clean. If not, the background current may be unacceptably high and substantial fouling of the working electrode occurs. For *reversed phase* columns flushing with 50% methanol in water for 3 days at a low flow rate is highly recommended. Before switching to mobile phase, flushing with water (10 column volumes) is recommended to prevent precipitation of buffer salts.



7. Passage of air bubbles through the flow cell will lead to unacceptable noise levels and 'spikes'. Therefore, the use of an in-line degasser is strongly recommended. In our experience, a one-time degassing step of the HPLC buffer is almost never sufficient.
8. If the DECADE II is used for reductive ECD (at a negative working potential) additional steps should be taken to remove oxygen from the mobile phase. These include degassing with Helium and the use of stainless steel tubing (impermeable for oxygen).
9. Consult your flow cell manual for installation of the flow cell. Connect the flow cell to the corresponding cell connector in the oven compartment. All cell connectors are marked with a label for identification. In case of a DECADE II SCC connect the flow cell to the cell connector on the left side marked "Cell 1". The cell connector inside the oven compartment is ESD sensitive. Make sure that the flow cell is OFF when removing or connecting the cell cable.



Never switch ON the flow cell when:

- the cell cable is not correctly connected
 - the cell is only partly (or not at all) filled with buffer
 - the outside of the flow cell is wet, particularly the part between the auxiliary and working electrode connection
- because substantial damage to the working electrode or electronics may occur.**

10. Before switching ON the flow cell, make sure that the buffer contains sufficient electrolyte (buffer ions). A stable baseline will never be obtained if the cell is switched ON with only water or another non-conducting mobile phase. Also be sure that no air bubbles are trapped in the flow cell.
11. The outlet tubing from the flow cell should lead to a reservoir that is at a higher level than the flow cell. This ensures a minute back pressure which prevents air-bubble entrapment. The outlet tubing should be *under* the liquid level, to avoid electrical noise induced by 'dripping' of mobile phase.
12. Set the cell potential (see page 63 for optimisation of the potential), switch ON the flow cell (see page 19) and allow the system to stabilise for approximately 30 min. A 'good' stabilisation curve shows a mono-exponential decline without jumps and/or spikes.
13. Connect the data system to the output (see page 30).

Your system is now ready for use.

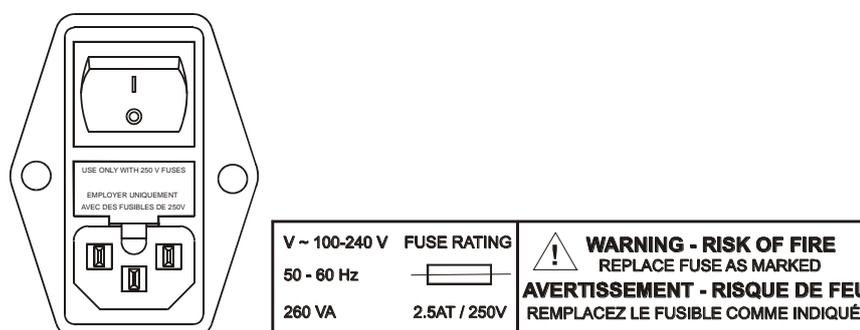
The DECADE II has been developed for continuous operation. For maximum stability it is advised to leave the system ON continuously. If preferred, the flow cell may be switched OFF at night.

Maintenance

Perform periodic leak checks on LC tubing and connections and check if the drain on the bottom of the oven compartment is not blocked or closed. Do not allow flammable and/or toxic solvents to accumulate. Follow a regulated, approved waste disposal program. Empty and clean waste container regularly. Never dispose of such products through the municipal sewage system.

This instrument has a lithium battery inside. Replacement of the battery should be performed by qualified service personnel. Dispose the battery according to chemical waste only.

Replace blown fuses with fuses of proper type and rating as stipulated on the rear panel and specified in the installation section of this manual. The fuse holder is integrated in the mains connector. Ensure that the instrument is never put in operation with fuses of a different type. This could cause fire.



Do not use any organic solvents to clean the exterior of the detector. Use a cloth wetted with water only to clean the detector.

Remove any dust on the protective screens that cover the fans in the oven compartment.

CHAPTER 3

DECADE II controller

Introduction

The DECADE II has been designed for maximum functionality and ease of use. The control of ECD parameters is such that without reading this chapter, it should be possible to operate the detector. This chapter is intended as a reference guide in case questions arise during operation.

The information shown in the numerous screens is presented in alphabetical order. For each item an explanation is given, together with the item's nature and the screen(s) of appearance. The nature of an item can be:

1. Control: parameters with a cursor box ('□') can be attained via cursor buttons and changed by the 'value' button.
2. Status: without a cursor box a parameter reflects the current status.
3. Functions: parameters in CAPITALS are commands accessible via function buttons F1 - F5.
4. The 'Enter' button is only used to accept changes in cell potential. In the top right corner of each screen the name of the present screen is displayed. If available, the bottom left function button displays a previous screen, and the bottom right one the next screen.



Fig. 4. DECADE II keyboard. The cursor is on 'Range' which allows changes using the value buttons '+' and '-'. The 'Enter' button is only used to confirm changes in potential (E_c).

Overview of DECADE II screens

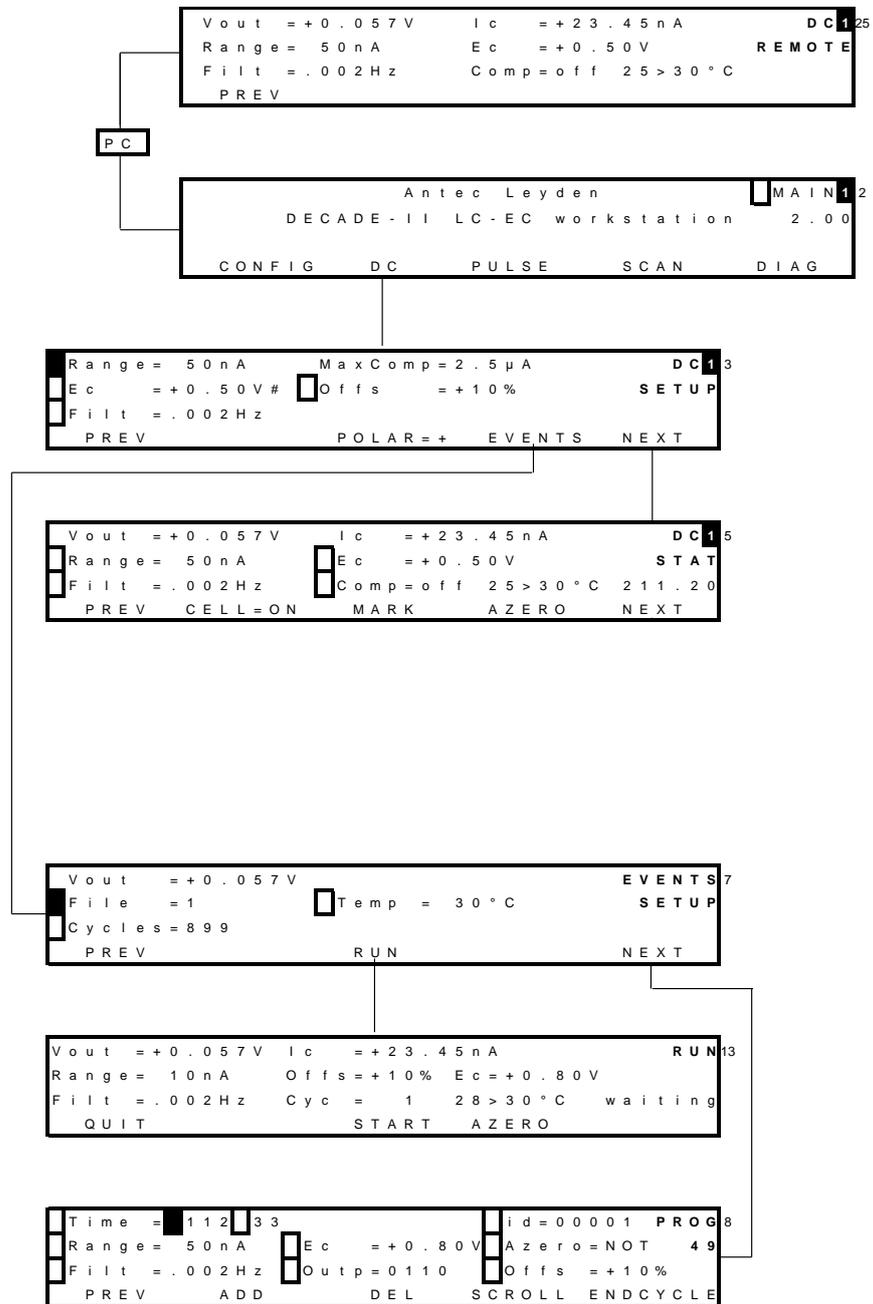


Fig. 5. DC mode.

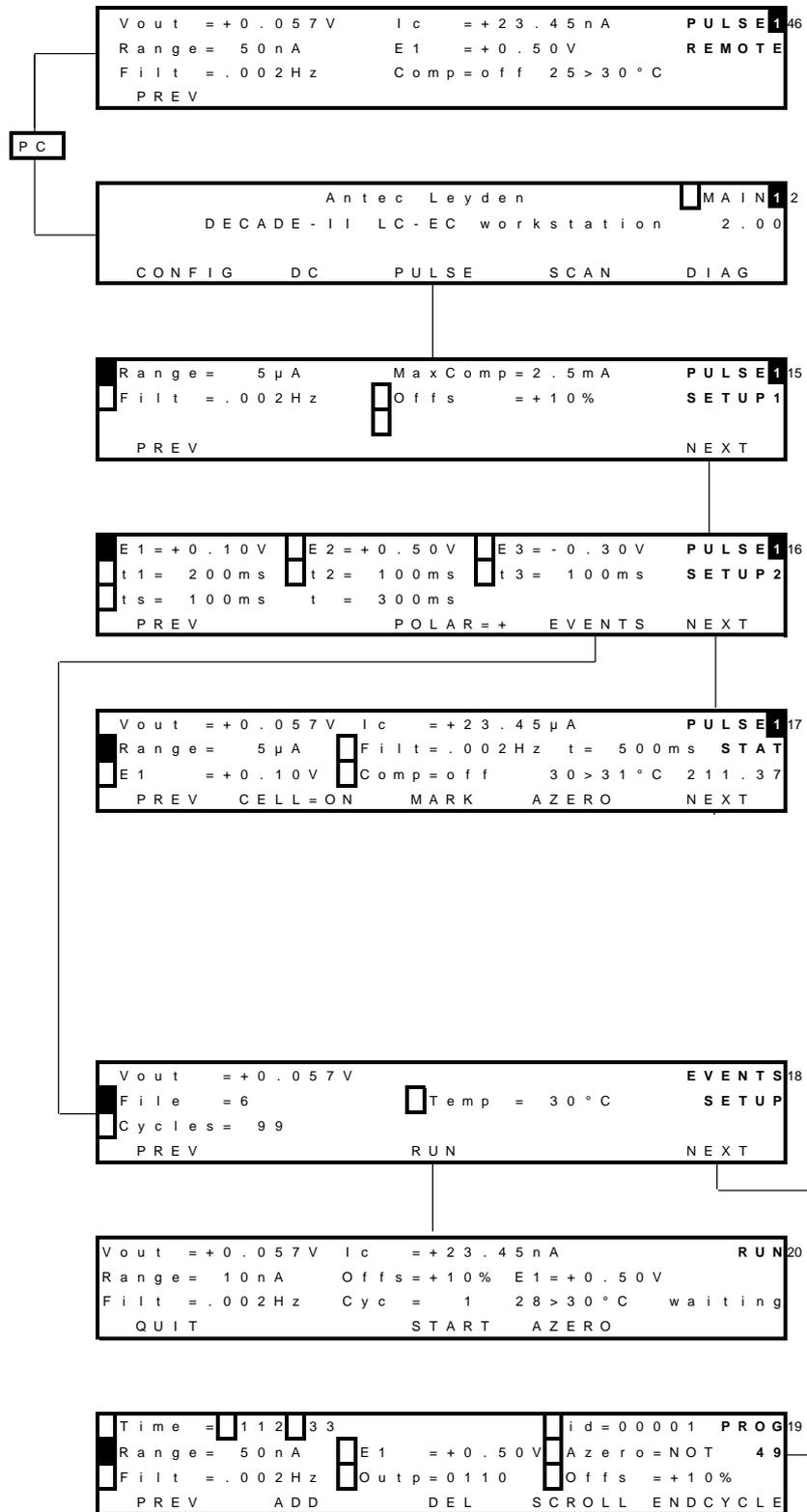


Fig. 6. PULSE mode.

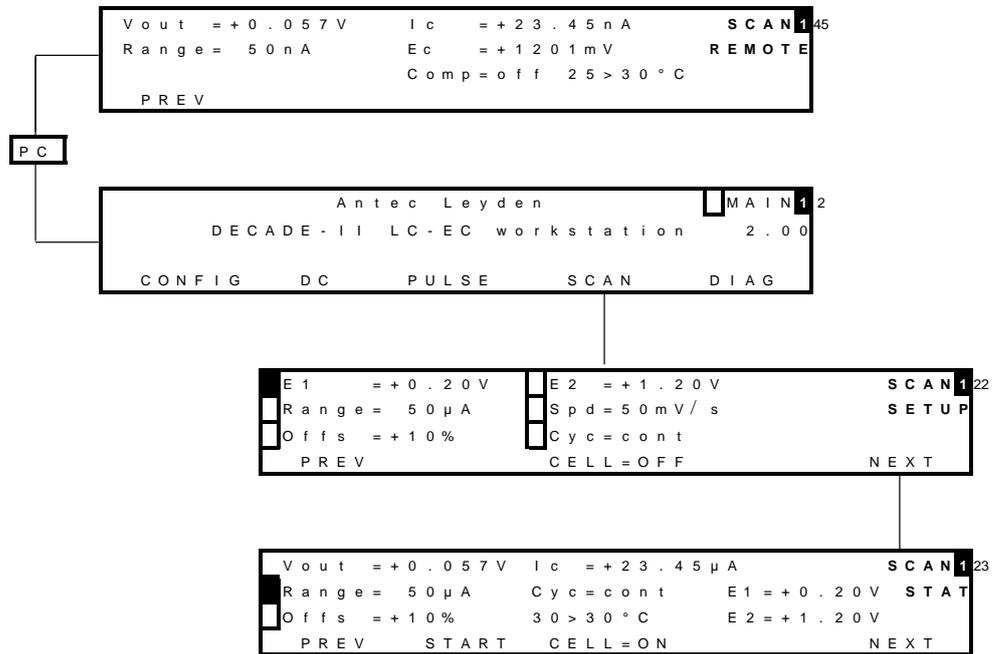


Fig. 7. SCAN mode

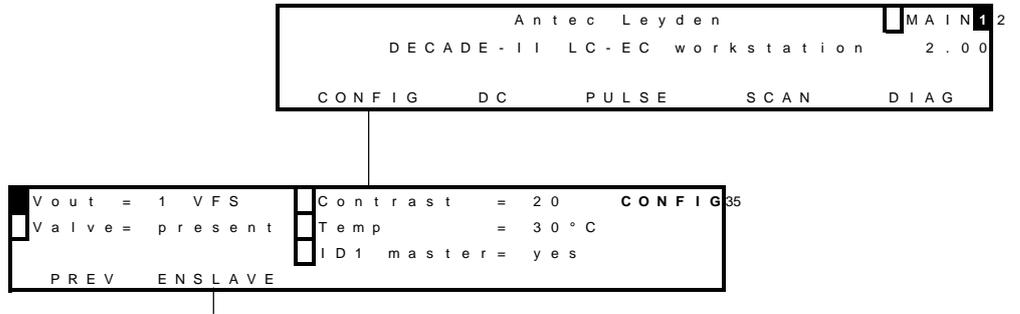


Fig. 8. CONFIG screens.

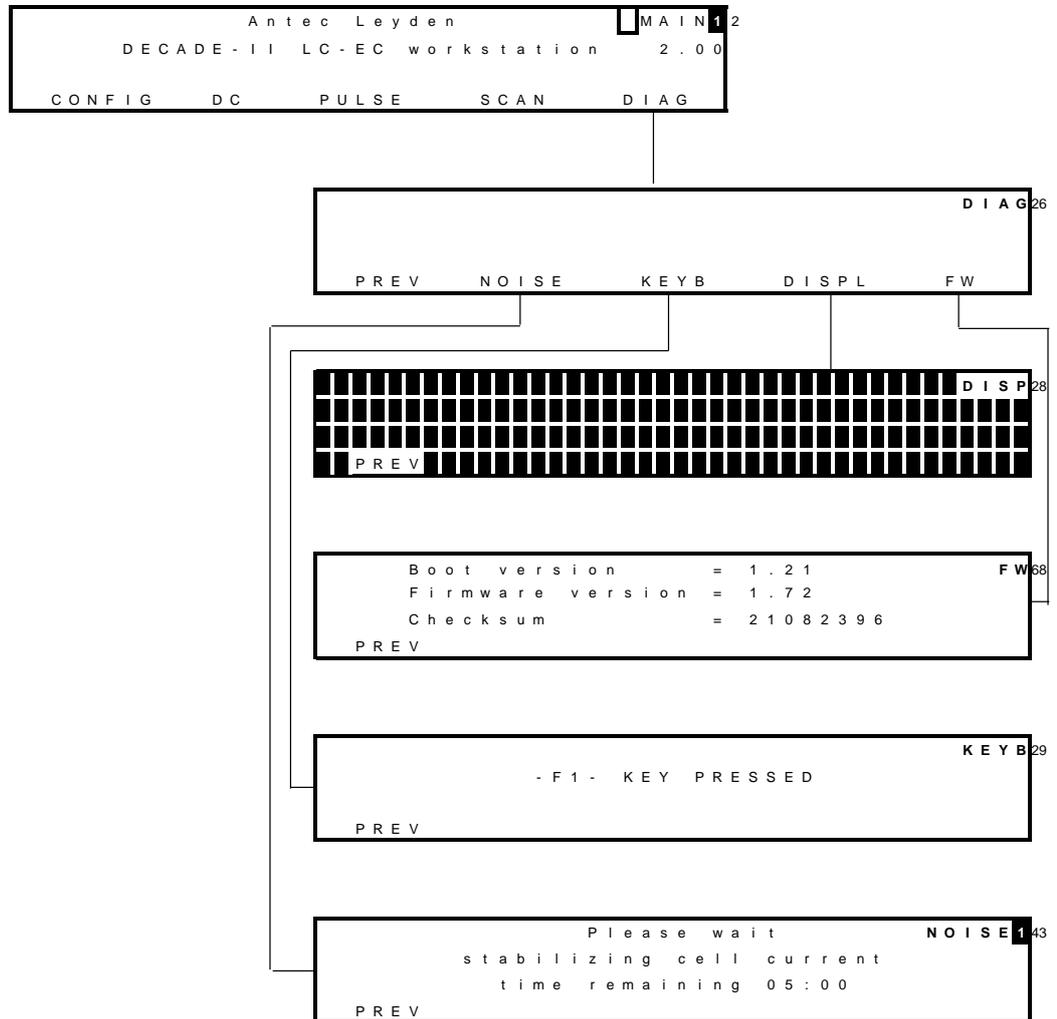


Fig. 9. DIAG screens.

Parameters

Explanation: Type S is status, F is function and C is control.

Parameter	screen	Description	Type
28 > 30°C	dc stat pulse stat scan stat run	Displays the actual (left value) and the pre-set oven temperature (right value).	S
ADD	prog	Adds the active data line to the time file . Confirmation is asked for if an existing time is overwritten. As time 0.00 always exists, changing this time results in an overwrite warning (see page 39).	F
EVENTS	dc setup, pulse setup2	Enters EVENTS ('EVENTS SETUP' screen) for editing and running a time file.	F
AZERO	dc stat, run, pulse stat, scan stat	Sets the output voltage to 0 V, or to the offset voltage (see page 30). Control Comp = off changes to Comp = on. If cell current exceeds the max. compensation a message "cell current exceeds max. compensation" appears. In that case max. compensation will be applied, which may not be the 0 Volt level but higher.	F
Azero	prog	Controls auto zero, which can be programmed in a time file (see page 39). Toggles between 'set' and 'not'.	
Boot	system	Displays boot firmware version	S
CELL=ON/ OFF	dc stat, pulse stat, scan setup, scan stat	Toggles between cell 'ON' and 'OFF'. Confirmation is required "Switch cell on (off)?". Switching on resets the clock to 0.00. Pulse mode: pulsation occurs as long as the cell is on, irrespective which screen is selected. Scan mode: potential E1 is applied.	F
Checksum	system	Displays checksum	S
Comp	dc stat, pulse stat	Toggles between 'ON' and 'OFF', releases auto zero offset. Switches ON if AZERO is pressed. Affects auto zero	C

Parameter	screen	Description	Type
		compensation only, not the % offset!	
CONFIG	main	Enters config screen	F
Contrast	config	Sets the contrast of display	C
Cyc	run	Displays the cycle counter. If a time file has to be executed more than once ('Cycles'>1), this is the number of times a time file has been started (see page 39). RESET (external) or QUIT sets Cy to 1 and returns to EVENTS SETUP screen.	S
Cyc	scan setup	Controls the nature of the cycle: half, full and continuous. 'Half' means that the cell potential runs from E1 to E2 and stops at E2 (/). 'Full' means that the cell potential runs from E1 to E2, and back to E1, and then stops (^). 'Cont' means that the cell potential runs from E1 to E2 and back to E1 continuously (^^^.....). Pressing "STOP" or finishing the cycle, sets the potential to E1.	C
Cycles	events setup	Controls the number of times a time file has to be repeated. This number can be 1 - 999 or continuous.	C
DEL	prog	Deletes the current data line from the time file . Deleting time 00.00, results in deleting the complete time file . Confirmation is required.	F
DIAG	main	Enters Diag screen	F
DISPL	test	Enters DISP screen for display test.	F
E1, E2, E3	pulse setup2	Controls the cell potential settings of the pulse.	C
Ec	prog (dc only), events setup (dc only), dc setup	Controls the cell potential is 10 mV steps between +2.00 and -2.00 V or +2.50 and -2.50V for the DECADE II MD. Can only be set or changed after confirmation with the 'enter' button. Controls the cell potential in a time file (without confirmation).	c
Ec	run (dc only), scan stat (during	Reflects the set cell potential. Displays the actual cell potential in the scan mode.	S

Parameter	screen	Description	Type
	scanning)		
EndCycle	prog	Enters a screen to set EndCycleTime. Controls duration of a time file (max. 999.99 min). When this time is reached the execution of the time file stops. If programmed, the next run is started. Cannot be smaller than smallest time in time file +0.01 min. Is therefore never smaller than 0.01 min.	F
Events	dc setup, pulse setupup2	Enter events menu	F
File	events setup	Selected time file number. In the DC mode file numbers 1 - 5 are available, in the pulse mode file numbers 6 - 9 can be selected. The time files remain stored in RAM, also after switching off the DECADE II. Time files can be uploaded via RS232.	C
Filt	dc setup, dc stat, prog	Filter settings: 0.5 to 0.001 Hz cut off frequency, in 1, 2, 5 steps.	C
Filt	run	Reflects the actual filter setting.	S
Firmware	system	Displays firmware version	S
Hold resume	run, scan stat	Toggle, holds or resumes execution of time file or scan.	F
HOLD=0,1	run, scan stat	Holds or continues execution of time file or scan. Toggles between 1 and 0. Pressing hold again continues time file or scan were it has been hold.	F
Ic	stat (dc, pulse, scan), events setup, run, noise	Displays the true, non-compensated cell current, unaffected by auto zero or offset.	S
Id	prog	Board identifier for multi cell purpose. Indicates for which boards time file settings apply. Binary coded.	C
INJ=I/L	dc stat, pulse stat	Displays or switches the position of the injection valve, toggles between inject (I) and load (L). If a manual injector with position sensor is applied, it echoes the position of the injector. If an	F/S

Parameter	screen	Description	Type
		electrically actuated injector is used (optional) it is possible to switch the injector with this function button.	
KEYB	test	Enters 'KEYB' screen, for keyboard test. Press 2x F1 to leave.	F
MARK	dc stat, pulse stat	Triggers a marker signal on output.	F
MaxComp	dc setup, pulse setup1	Maximum cell current that can be compensated for using auto zero.	S
Next	several screens	Enter next screen	F
NOISE	test	Enters NOISE screen for performance test.	F
Offs	dc setup, dc stat, prog, pulse setup1, pulse stat, scan setup, scan stat	Percentage offset, can be set between -50 and +50%.	C
Offs	run	Displays percentage offset during execution of a time file .	S
Outp	prog	Control of four output functions in EVENTS. Is open/high if '0', is closed/low if '1'. AUX1: 0001, AUX2: 0010, relay 1: 0100, relay 2: 1000. Combinations are possible.	C
POLAR	dc setup, pulse setup2	Inverts output polarity, toggle between + and -. Requires confirmation.	F
PREV	several screens	Return to previous screen	F
QUIT	run	Aborts the time file and returns to the 'EVENTS SETUP' screen. The cycle counter ('Cy') is reset to 1. Outputs Aux 1 and 2, and Relays 1 and 2 are reset (status: 0000).	F
Range	dc setup, dc stat, prog, pulse setup1, pulse stat, scan setup,	Range setting, varying from 10 pA to 200 μ A full scale, in 1, 2 and 5 steps. In the pulse and scan mode 10 nA to 200 μ A full scale can be used.	C

Parameter	screen	Description	Type
	scan stat		
RUN	events setup	Enters RUN screen. System waits ("waiting") for the 'START' input trigger (external or keyboard) to start a run.	F
S	scan setup	Scan speed, can be set from 1 - 50 mV/s in 1, 2, 5 steps.	C
SCROLL	prog	Scrolls through a time file .	F
SPD	scan stat	Scan speed, can be set from 1 - 50 mV/s in 1, 2, 5 steps.	C
START	run, scan stat	In DC and pulse mode: toggle between STOP and START execution of a time file . Starts a scan in scan mode.	F
STOP	run, scan stat	Scan mode: STOP aborts scan and resets cell potential to E1. DC and pulse mode: toggle between STOP and START to control execution of a time file . Pressing 'STOP' aborts this run, cycle counter (Cy) is reset to 1. STOP also deactivates the outputs Aux 1 and 2, and Relays 1 and 2 (status: 0000) and sets the electric valve to load (if present).	F
t	pulse setup2, pulse stat	Displays the total duration of one pulse (t1 + t2 + t3).	S
t1, t2, t3	pulse setup2	Duration of potential step E1, E2, or E3. Time can be set between 0 (t2, t3) or 100 (t1) and 2000 ms in 10 ms increments.	C
Temp	config	Controls the temperature of the oven. Range: off, 15 - 45°C, selectable in 1°C steps. The oven is stable from 5 °C above ambient oven temperature.	C
Temp	events setup	Controls the temperature of the oven, is stored with time file. Temperature of active time file temperature overrules other temperature setting after selecting START.	C
Time	prog	Controls the time to execute a data line in a time file , can be set with 0.01 min resolution. Maximum time is 999.99 min. The time to stop the execution of	C

Parameter	screen	Description	Type
		a time file must be programmed by EndCycleTime.	
Toven	dc setup, pulse setup1	Controls the temperature of the oven. Range: off, 15 - 45°C, selectable in 1°C steps. The oven is stable from 5 °C above ambient.	C
ts	pulse setup2	Controls the duration of the sampling time in the pulse mode. The time can be set between 20 and 100 ms in 20 ms increments.	C
Tsensor	system	Displays active temperature sensor	S
Valve	prog	Controls the electrically actuated injector, during execution of a time file. Forces this valve to load ('LD') or inject ('INJ').	C
Valve	config	User confirmation whether a manual valve is connected to phone jack C on rear panel. If present: INJ=L or INJ=R appears in DC/Pulse Status screen	S
Vout	stat (dc, pulse, scan), events setup, run, noise	Displays output signal.	S
Vout	config	Controls max output signal (1 or 10 V full scale) for all sensor boards.	C

ALEXYS® DECADE II driver

Full control and data acquisition is supported in ALEXYS data system. Important difference with stand-alone operation is that timed events are not executed from time files, but from the events page in ALEXYS software.

DECADE II time files are not supported in ALEXYS data system. Use events page instead.

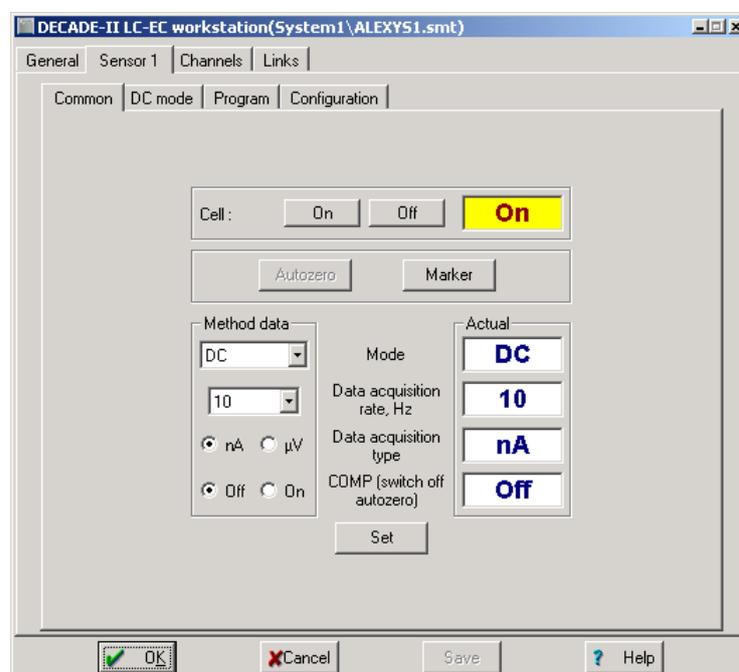
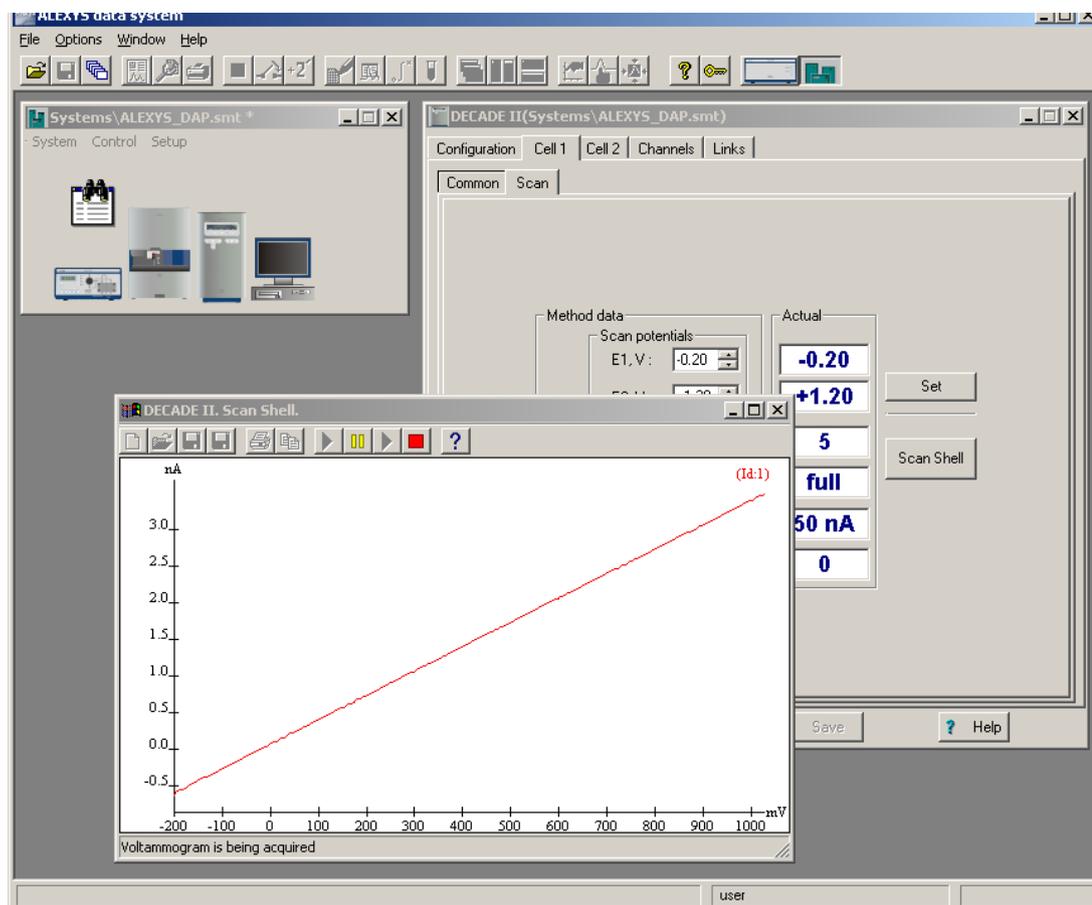


Fig. 10. DECADE II driver in ALEXYS data system. Parameters in blue against white background are actual settings. New parameters on the left side (Method data) can be set by clicking the Set button.

A unique feature of ALEXYS data system is the scanning voltammetry module. From the DECADE II device driver window all parameters are set. The so called “scan shell” is opened and the scan is started.



CHAPTER 4

Detection and parameters

Introduction

One of the characteristics of electrochemical detection is its tremendous dynamic range. In amperometric detection peak heights may vary from micro-amperes down to the pico-ampere range. The DECADE II covers such a wide range from 200 μA down to 10 pA full scale, without being limited by electronic noise. For this reason the DECADE II is equipped with a 24 bit ADC and 20 bit DAC for analogue data output.

Internal organisation

At the working electrode (WE) in the electrochemical flow cell the electron transfer takes place due to an oxidation or reduction reaction. The resulting electrical current is amplified by the current-potential (I/E) converter (Fig. 11).

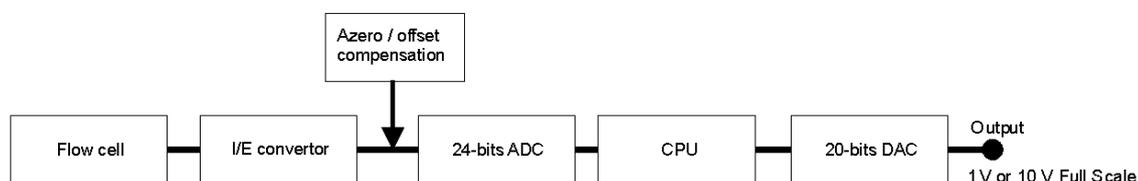


Fig. 11. DECADE II signal processing from electrochemical flow cell to output.

The signal from the I/E converter can be compensated with auto zero or offset, and is digitised using a 24 bits ADC. In the CPU the signal is processed, for example noise filtering, or more complex data processing in PAD. Finally after the 20 bits DAC the signal is set to a 1 or 10 V full scale analogue output.

Dual flow cell control

The DECADE II electronics are located on 2 different PCB's (printed circuit boards). The *control* board and the *sensor* board. The control board is dedicated to communication with PC (RS232) and keyboard & display. It has a processor with a so called 'event handler' that takes care of all user

commands and hardware interrupts. The sensor board is fully dedicated to data acquisition and flow cell control.

By using this architecture it is possible to extend the functionality of the DECADE II to more than one flow cell by simply adding a sensor board. The control board and other hardware is prepared for more than one sensor board. Typically, a two flow cell configuration can be used in serial or parallel mode detection.

Serial mode detection

In serial mode one LC system is used, with 2 flow cells in series. For data acquisition 2 data channels are applied with the same time base. Serial mode detection is especially suitable for OX-RED or RED-OX applications, examples are analysis of vitamin K and nitro-tyrosine, using micro HPLC. The first flow cell is a reactor™ cell that converts the analyte of interest in a detectable substance. The second flow cell is a VT-03 cell which is used for detection. Note that it is necessary to work with *micro* HPLC because the conversion rate of the reactor cell is too small when using standard HPLC.

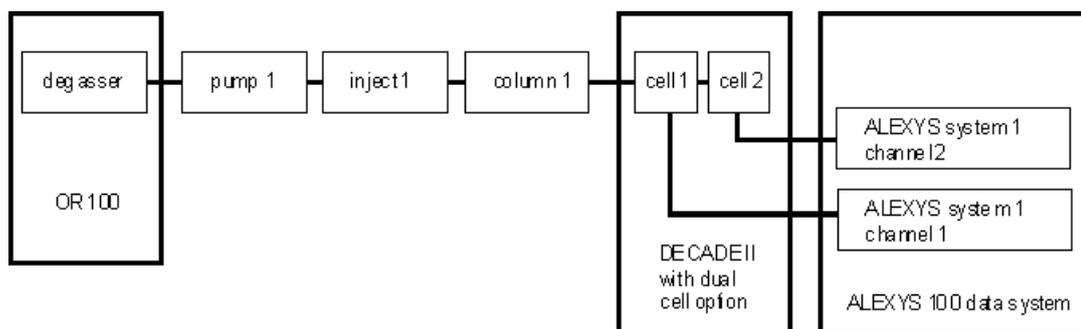


Fig. 12. Typical configuration for serial mode detection. Cell 1 is a reactor cell, cell 2 is a VT-03 cell for detection. Channel 1 and 2 use the same time base of system 1.

Parallel mode detection

In parallel mode 2 HPLC systems are used with 2 flow cells. In fact, the DECADE II is operated as if 2 independent detectors are in one housing.

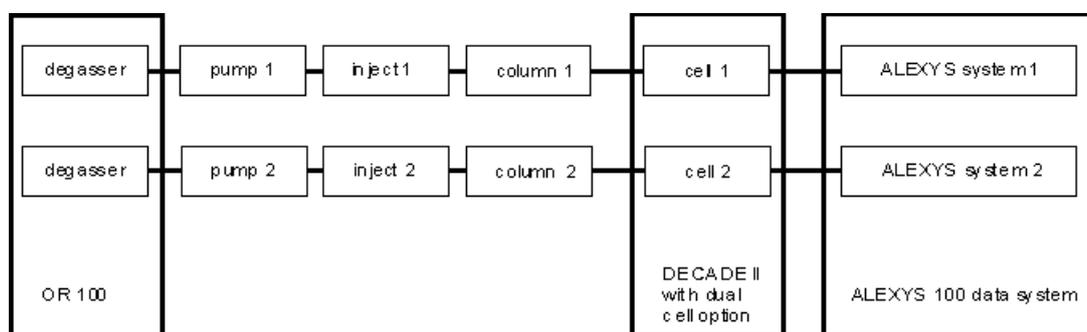


Fig. 13. Typical configuration for parallel mode detection. Two independent HPLC systems with dual channel support from OR 100, DECADE II and ALEXYS data system.

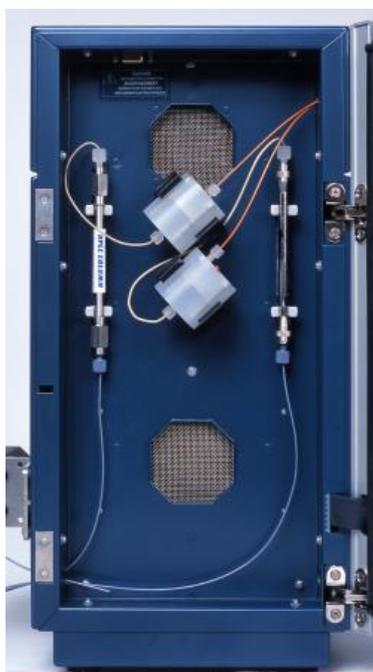


Fig. 14. DECADE II with 2 columns and 2 VT-03 flow cells for parallel detection.

Navigation in dual cell menu

All menus for a dual flow cell system are similar to a single cell system with 2 exceptions. First, in the top right corner a number is visible which indicates the active cell in display. Toggle with the "+" and "-" buttons between sensor boards. If the board number does not change it means that the second sensor board is not installed or not properly recognized. Second, a new

status screen is available in dual cell systems which indicates the status of both cells in a single screen. However, for convenience it is advisable to use PC control from ALEXYS data system when working with 2 flow cells.

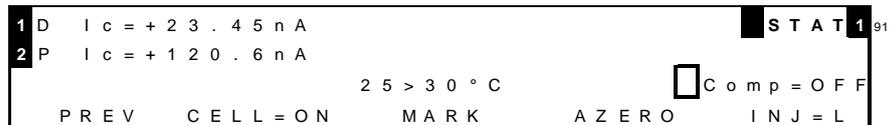
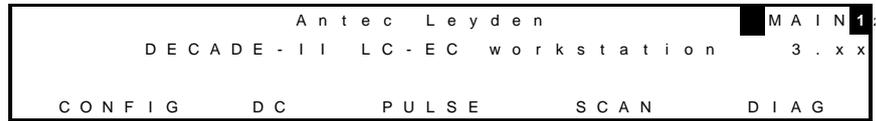


Fig. 15. DECADE II main menu (top) with active cell indicator in top right corner. Multi-STAT screen showing cell 1 (DC mode) and cell 2 (PULSE mode).

Parameters

Operational parameters are controlled from the SETUP screens in the DECADE II. Parameters are filter, cell potential and offset. Temperature is set in CONFIG menu.

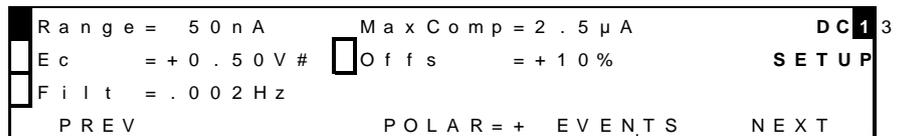
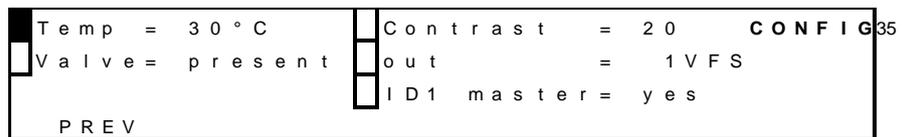


Fig. 16. Selection of parameters in the 'DC SETUP' screen. Temperature is set in CONFIG menu.

Range

Range selection is done in the 'SETUP' or 'STAT' screen in DC, PULSE and SCAN mode. A number of ranges can be selected; the maximum current that can be compensated for using auto zero and offset differs. The high sensitivity ranges (10 pA - 5 nA) have the best noise specifications. In fact,

there is a trade off between best noise specification at sensitive ranges, and maximum compensation at the less sensitive ranges. This is an inevitable consequence of the tremendous dynamic range that is covered by electrochemical detection.

Table II. DC ranges and maximum compensation.

Range FS	Max comp	Range FS	Max comp
200 μ A	2.5 mA	20 nA	2.5 μ A
100 μ A	2.5 mA	10 nA	2.5 μ A
50 μ A	2.5 mA	5 nA	250 nA
20 μ A	2.5 mA	2 nA	250 nA
10 μ A	2.5 mA	1 nA	250/25 nA*
5 μ A	2.5 mA	500 pA	250/25 nA*
2 μ A	25 μ A	200 pA	250/25 nA*
1 μ A	25 μ A	100 pA	25 nA
500 nA	25 μ A	50 pA	25 nA
200 nA	25 μ A	20 pA	25 nA
100 nA	25 μ A	10 pA	25 nA
50 nA	2.5 μ A		

* From firmware > 3.00 the noise level in ranges 200, 500 pA and 1 nA has been improved considerably by selecting a different amplifier setting. As a consequence max. compensation is changed to 25 nA for these ranges.

In the PULSE and SCAN mode, current is much higher than in DC mode. Therefore it is not possible to select pA ranges.

Table III. PAD ranges and maximum compensation.

Range FS	Max comp	Range FS	Max comp
200 μ A	2.5 mA	500 nA	25 μ A
100 μ A	2.5 mA	200 nA	25 μ A
50 μ A	2.5 mA	100 nA	25 μ A
20 μ A	2.5 mA	50 nA	2.5 μ A
10 μ A	2.5 mA	20 nA	2.5 μ A
5 μ A	2.5 mA	10 nA	2.5 μ A
2 μ A	25 μ A		
1 μ A	25 μ A		

Offset

A maximum offset of +50% and - 50% in 5% steps can be set. For example, 20% is a 200 mV offset when the maximum output is 1.0 Volt (2 V at max. 10.0 V).

Polarity

The polarity of the output can be inverted. Oxidative and reductive analyses generate opposite currents. For data acquisition, traditionally chromatographic peaks have a positive amplitude. Therefore selection of polarity is useful.

Filter

High frequency noise is efficiently removed and chromatographic peaks can be detected with better signal to noise ratio.

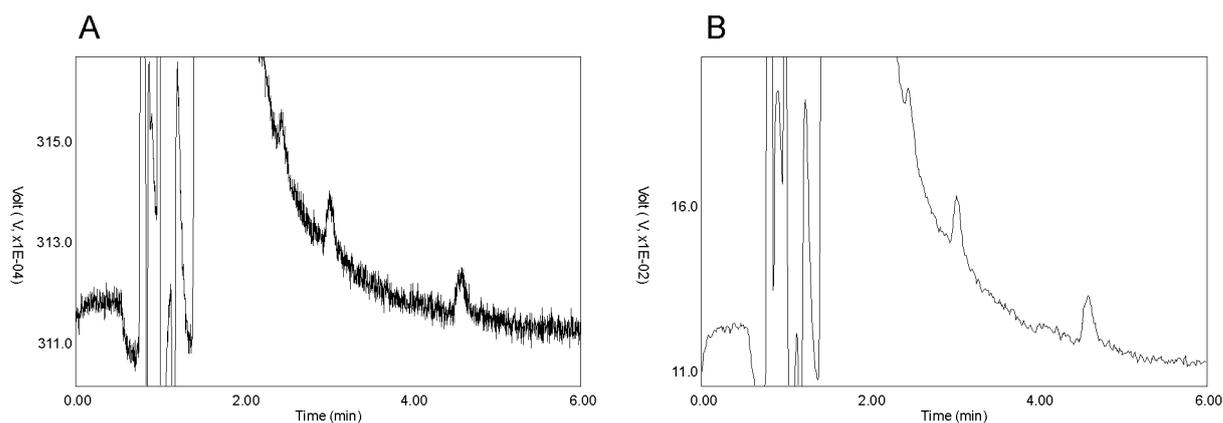


Fig. 17. Signal to noise ration is improved using a filter (A vs. B).

CHAPTER 5

Noise suppression: ADF™

Introduction

Besides for its tremendous linear dynamic range and selectivity, electrochemical detection is well-known for its very low limits of detection. To further improve these detection limits the Antec Leyden engineers have developed ADF (Advanced Digital Filter) and the DECADE II has been equipped with it as a standard. The improvement factor in signal-to-noise (S/N) ratio depends on the frequency relation of signal and baseline noise. S/N improvements from a factor 5 up to more than 100 have been obtained. To understand how a digital filter works, first the importance of frequencies in chromatographic analysis will be explained. Then we will look at peak width, filter settings, cut off frequency, amplitude response plots and finally at a few chromatograms before and after applying ADF.

Frequency

A scientific definition of frequency is “the number of completed alterations per unit time”. It has two dimensions: count and time. Frequency is usually expressed in Hz, which is counts per second.

The counts themselves can run in a regular, evenly spaced manner, as with sine waves whose curve shapes do not change. Alternatively, the counts can run in an irregular manner within the specified unit of time. If the latter happens, frequencies would vary if broken down into smaller units of time. In the example of Fig. 18 a signal is shown with a frequency of 12 alterations in 5 minutes. To express its frequency in a more scientific way a full period is precisely determined and expressed in Hertz (or s^{-1}). It is a sine wave with a frequency of 0.04 Hz (Fig. 19).

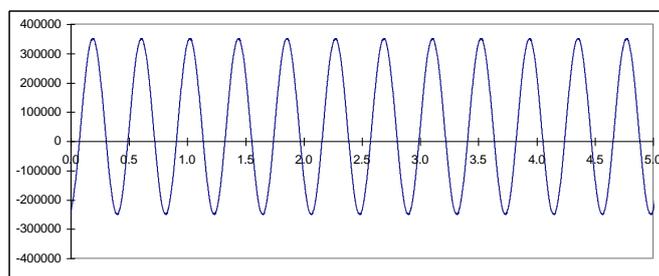


Fig. 18. Example of a signal with regular evenly spaced alterations: a sine.

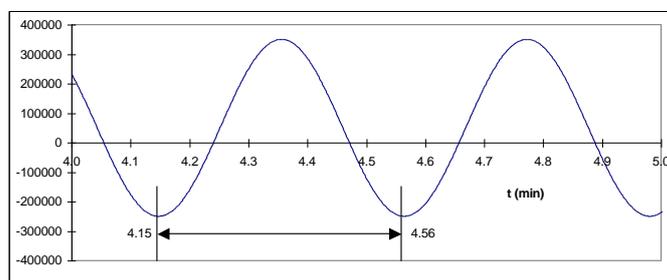


Fig. 19. Sine of Fig. 18. A full period is 0.41 min (25 s) which corresponds to a frequency of $1/25 = 0.04$ Hz.

Frequency of signal and noise

Also a chromatographic peak can be expressed in terms of frequencies. The way to determine this frequency is the same. The duration of the full peak is measured and expressed in Hz.

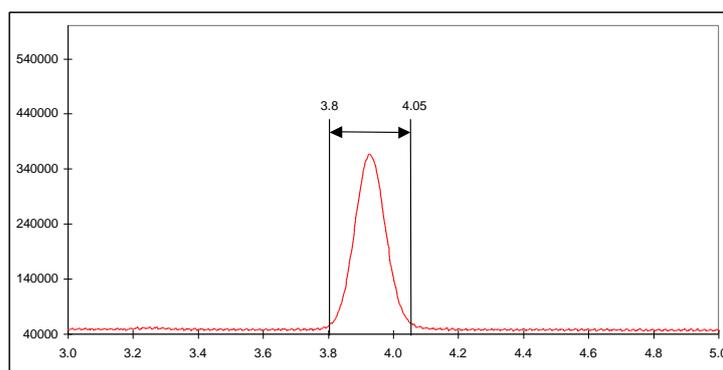


Fig. 20. Frequency tells how often something happens: 1 peak in about 0.25 min (15 s), $f = 1/15 = 0.07$ Hz.

This is further illustrated by an overlay of the same chromatographic peak with a sine of 0.07 Hz (Fig. 21).

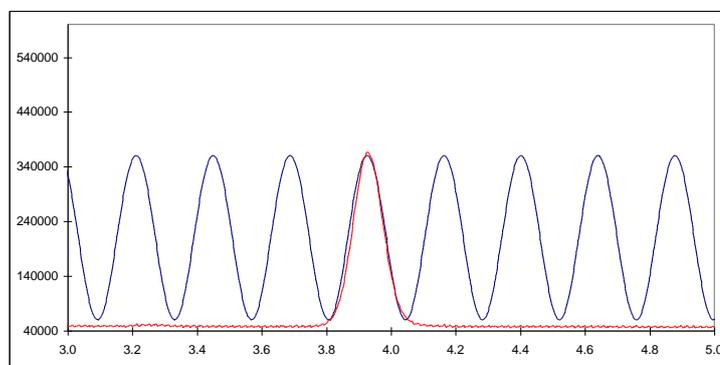


Fig. 21. Overlay of a chromatographic peak with 0.07 Hz sine.

Typically in chromatography narrow peaks are in front of a chromatogram while peaks with longer retention times get wider. As a consequence frequencies are not constant but vary between 0.1 – 0.01 Hz, which corresponds to 10 – 100 s peak width.

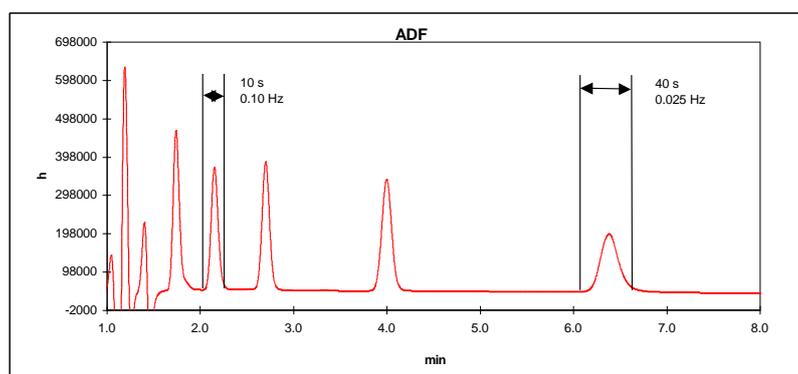


Fig. 22. Typical chromatogram with peak widths between 10 – 100 s..

Noise in chromatography can come from different sources. Pump pulsations are typically shown as a very regular noise pattern, while electronic noise has a more random character. This is illustrated in Fig. 23 where a noise trace is shown with an overlay of a 10 and 0.4 Hz sine.

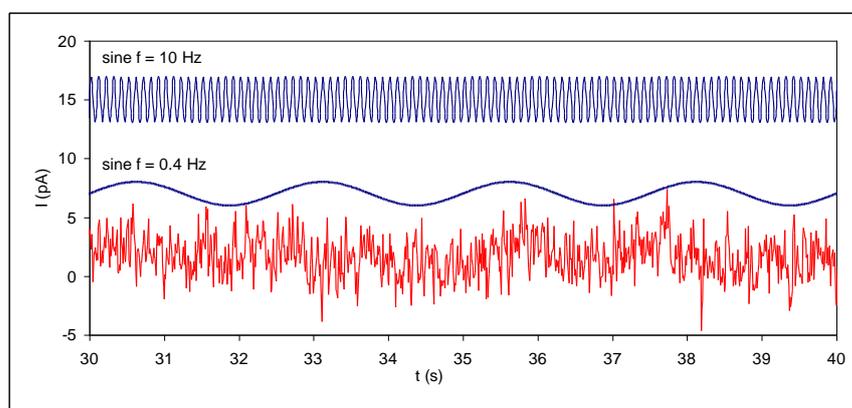


Fig. 23. Typical random noise in chromatography (lower trace). Both frequencies (0.4 and 10 Hz) can be recognised amongst others.

Looking closely to the lower noise trace both frequencies (and others) can be recognised. This is typical for noise in chromatography: a collection of more or less random frequencies.

Low pass noise filters

The way noise filters work is by suppressing certain frequencies in the acquired signal. Typically low pass filters allow chromatographic peaks (low frequency) to pass, while high(er) frequency noise is attenuated. No matter how advanced, it is impossible to use a low pass filter successfully if there is no difference in frequency of signal and noise.

Analogue filters are made of hardware, from capacitors, resistors and amplifiers (opamps). Digital filters are mathematical routines to process an acquired signal.

Traditionally, in many detectors for chromatography an analogue low-pass filter is applied (rise time filter). A 'passive' RC filter consists of resistors and capacitors. An active higher order filter can be considered as a number of these RC filters in series. In a 4th order filter the signal coming from the first filter is filtered again in a second, third and fourth filter. During these steps, loss of signal occurs simply because of all the resistors that are applied.

Operational amplifiers, which are 'active' components, are applied in each stage to restore the signal to its original value.

With the availability of powerful processors, digital signal processing has become an excellent alternative for hardware filters. In its most simple form a running average filter takes the average of n data points to create a new data point. For example in a 5-points running average filter output data point $y[80]$ is calculated from measured data points $x[80] - x[84]$ as:

$$y[80] = \frac{x[80] + x[81] + x[82] + x[83] + x[84]}{5}$$

Each input data point has the same weighting factor of 1/5. In more advanced digital signal processing a more complicated equation is used to calculate the output data point $y[n]$:

$$y[n] = a_0 x[n] + a_1 x[n-1] + a_2 x[n-2] + a_3 x[n-3] + \dots$$

In contrast to the previous equation, each data point has a different weighting factor a . Sum of these weighting factors $a_{0..n}$ will always be 1.

Characteristic of noise filters is that processing the signal will result in a delay. This is inevitable, as the mathematics of digital signal processing requires a number of previous data points to process a new data point.

The filter characteristic in DSP is often named after the scientist who 'invented' the mathematics behind the signal processing routine. Well-known names in this field are Bessel, Chebychev, Savitsky, Golay, Hamming and many others.

Amplitude response plot

There are several ways to describe the filter characteristics. An amplitude response plot gives important information on filter behaviour. Suppose our signal of interest has a frequency between 0 - 1 Hz, and all higher frequencies are noise. An ideal filter is shown in Fig. 24 where signal frequencies between 0 – 1 Hz completely pass while frequencies of higher than 1 Hz are completely blocked.

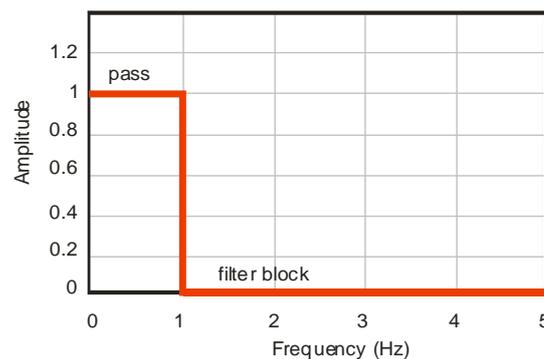


Fig. 24. Amplitude response plot of an ideal low pass filter with a cut-off frequency of 1 Hz.

In practise filters behave a bit different from the ideal situation. Amplitude response plot shows a more gradual attenuation profile at higher frequency.

This cut off frequency is where the output signal amplitude is 70% of the input signal, also known as 3 dB point.

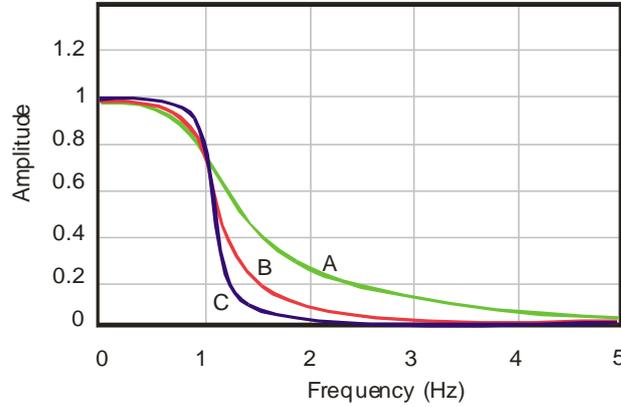


Fig. 25. An amplitude response plot of a low pass filter with a cut-off frequency of 1 Hz. It is a 2 (A), 4 (B) and 8 (C) pole Bessel filter.

In Fig. 25 it is shown that the number of poles is important, a filter behaves more ideal with increasing number of poles. In a hardware filter the number of poles is the number of filter circuits that are placed in series.

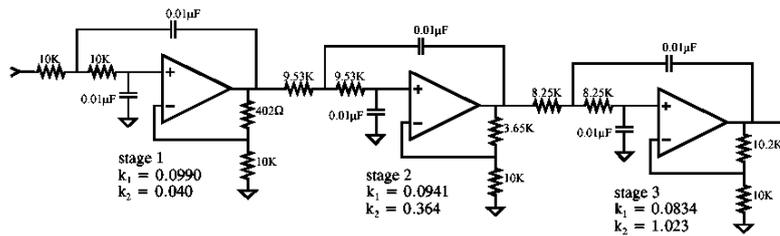


Fig. 26. Analogue 6 pole Bessel filter.

A digital filter does not have poles, but it is characterised by the number of input data points used to calculate a new output data point. For example a 9-point digital filter (Savitzky-Golay) is given as:

$$\begin{aligned}
 Y[1] = & -0.090909091 X[1] + 0.060606061 X[2] + \\
 & 0.168831169 X[3] + 0.233766234 X[4] + \\
 & 0.255411255 X[5] + 0.233766234 X[6] + \\
 & 0.168831169 X[7] + 0.060606061 X[8] + \\
 & -0.090909091 X[9]
 \end{aligned}$$

Note that the sum of coefficients is exactly 1. $Y[n]$ is the output data point, $X[n]$ are input data points. Generally spoken, the performance of a digital filter

improves with more input data points, but also more processor capacity is required for the large number of calculations.

Applying ADF in chromatography

If noise frequencies in LC-EC differ from the frequency of the signal, noise can be suppressed. Using the right filter setting (cut-off frequency) will specifically attenuate noise and improve the signal-to-noise (S/N) ratio. No matter how 'advanced' a filter is, it is only possible to apply low pass filtering if noise frequencies are higher than the frequency of the signal.

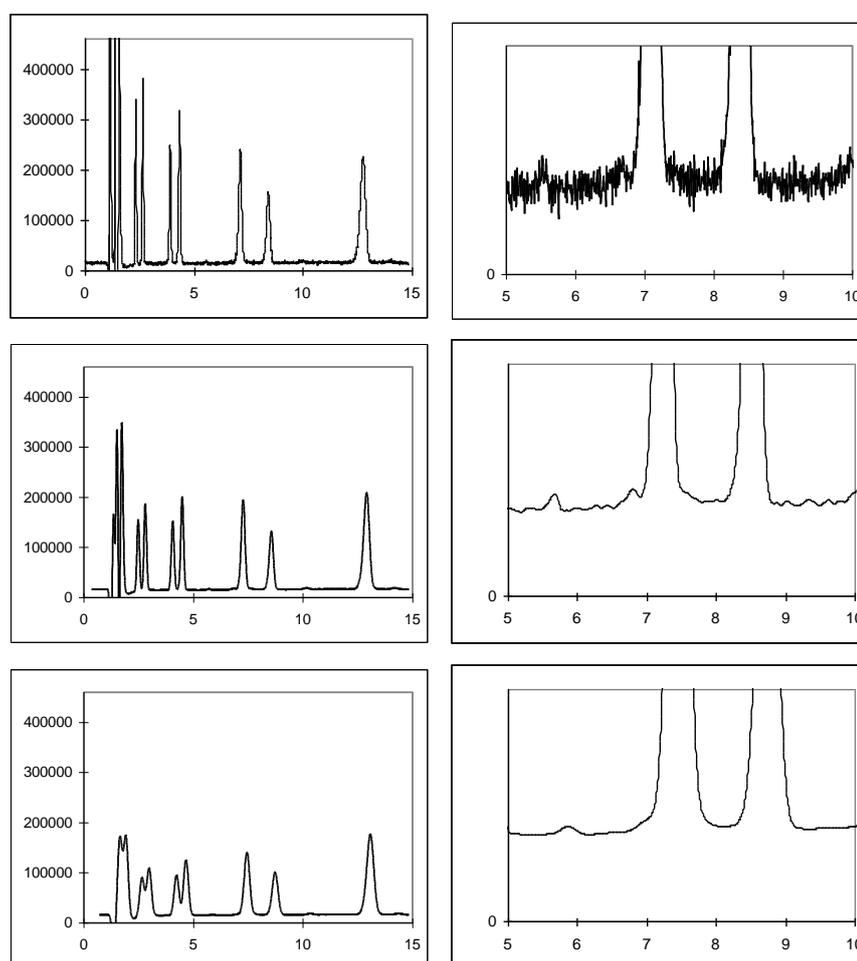


Fig. 27. From top to bottom filter setting of 0.5, 0.02 and 0.002 Hz. Narrow peaks in front of the chromatogram are deformed at 0.005 Hz, whereas wider peaks show hardly any deformation (see peak at $t \sim 13$ min). Attenuation of noise is shown in the close up on the right.

Prerequisite for a 'good' noise filter for data acquisition in liquid chromatography is that it improves the S/N ratio without significant distortion of the signal of interest. This is particularly difficult if the frequency of the signal is close to the frequency of the noise.

The DECADE II has a number of filter settings to optimise for best possible signal-to-noise ratio. The width of the peaks of interest is important because wider peaks allow stronger filter settings simply because of the lower frequency of such peaks. Advised filter setting to start further optimisation is given as:

$$\text{Filter setting} = 1 / [2 * (\text{peak width})]$$

So at a 10 s peak width a 0.05 Hz filter setting is advised. If peaks are 50 s a 0.01 Hz filter is advised to start with. Note that if a chromatogram has interesting peaks of 10 s as well as 50 s, it may not be possible to work with one filter setting. In that case it is advisable to switch to a stronger filter setting for the second half of the chromatogram using a timed event. To optimise for the best S/N ratio, use the lowest acceptable cut-off frequency. After optimisation, do not change the cut-off frequency setting during analysis of a calibration sequence. Use the same settings for analysis of samples and calibration standards.

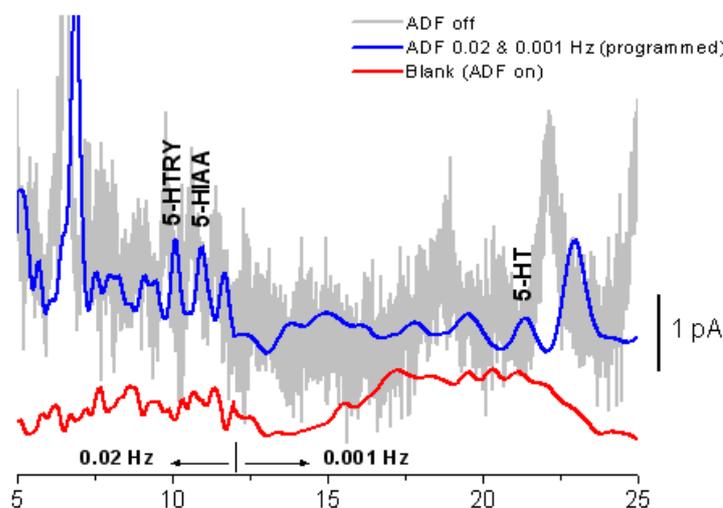


Fig. 28. Analysis of 20 pmole/L 5 hydroxytryptophan, 5-HIAA and 5HT using ADF for improving detection limits.

The S/N improvement depends on the composition of the frequency spectrum. Improvement up to a factor 100 may be obtained compared to an

unfiltered signal. As high frequency noise is suppressed, remaining noise components will be in the same frequency range as chromatographic peaks. As suppressing noise will always result in (some) suppression of signal it is advised to switch the DECADE II to the highest acceptable sensitivity.

CHAPTER 6

Events and time files

Introduction

Running an Events table (time file) enables a time-based, automated and full parametric control of electrochemical detection (ECD). This is particularly useful when during a run or between runs settings have to be changed such as the sensitivity, auto zero or control of external equipment (i.e. trigger to start integration software etc.). A time file contains a series of data lines (maximum of 50) in which the settings of the DECADE II can be changed with 0.01 min (0.6 s) time resolution.

Time =	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="2"/>	<input type="text" value="3"/>	<input type="text" value="3"/>	id =	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="1"/>	PROG
Range =	<input type="text" value="5"/>	<input type="text" value="0"/>	<input type="text" value="n"/>	<input type="text" value="A"/>	E c	=	<input type="text" value="+"/>	<input type="text" value="0"/>	<input type="text" value="."/>	<input type="text" value="8"/>	<input type="text" value="0"/>	V
Filter =	<input type="text" value="."/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz	Output =	<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>	Offset =	<input type="text" value="+"/>
	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
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	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
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	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="2"/>	Hz		<input type="text" value="0"/>	<input type="text" value="1"/>	<input type="text" value="1"/>	<input type="text" value="0"/>		<input type="text" value="+"/>
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1. Go from MAIN, DC SETUP to DC STAT screen to see if the cell is ON or not. Set the cell to the desired status and return to DC SETUP. From the DC SETUP screen select 'EVENTS'.
2. In the EVENTS SETUP screen, select file number 'File = 1', actual cell potential 'Ec = 0.80 V', and the number of cycles 'Cycles = 1'. Vout and Ic show the actual cell current and output signal. In DC mode file nr. 1..5 is available, in PULSE mode file 6..9.

Vout	= +0.057 V		EVENTS
File	= 1	Temp	= 30 °C
Cycles	= 899		SETUP
PREV		RUN	NEXT

3. Press PROG to enter the PROG screen. Before programming, first the contents of file 1 is checked to make sure that the file is not already in use. Press SCROLL to see the contents of the file. If the file is still relevant and contains timed events, another file can be selected in the EVENTS SETUP screen. If the file contains data that are no longer used, the contents of the file can be erased. Scroll to Time = 0.00 min and press DEL. Answer 'Yes' to the question:

Delete time file ?	
YES	NO

4. Programming the time file is done by entering all parameters for Time = 0.00 and pressing ADD. This is repeated for each time line in Table IV.

Time	= 1 1 2 3 3	id	= 0 0 0 0 1	PROG
Range	= 50 nA	Ec	= +0.80 V	Azero = NOT 4 9
Filt	= .002 Hz	Outp	= 0 1 1 0	Of fs = +10 %
PREV	ADD	DEL	SCROLL	ENDCYCLE

5. If a time already exists, a message appears "Overwrite time x.xx?". Confirm this and continue programming by entering the new time with its corresponding settings. Note that in the example at Time = 14.96 min the % offset is set to 00% to prepare for the next run. An auto zero event is programmed 0.02 min later at Time = 14.98 min.
6. After entering all events, press PREV (or ENDCYCLE) to enter the EndCycle screen. Program the EndCycleTime. This time is always 0.01 min higher than the last programmed events.

```

Time = 1 1 2 3 4 EndCycleTime
PREV SCROLL

```

7. To start the time file, select RUN from the EVENTS SETUP screen. The RUN screen appears and the system is waiting for a start command. This can be a keyboard command, or an external trigger (line 13 from connector A on the rear panel).

```

Vout = +0.057V Temp = 30°C
File = 1 Cycles = 899
PREV RUN NEXT

```

```

Vout = +0.057V I c = +23.45 nA
Range = 10 nA Offs = +10% Ec = +0.80V
Filt = .002 Hz Cyc = 1 28 > 30°C waiting
QUIT START AZERO

```

```

Vout = +0.057V I c = +23.45 nA
Range = 10 nA Offs = +10% Ec = +0.80V 0110
Filt = .002 Hz Cyc = 1 28 > 30°C 212.33
QUIT HOLD STOP AZERO

```

Output events

Connector A and B on the rear panel enable control of (or by) external equipment. Together with time files this supplies a powerful tool for development of automated methods.

Inject marker

A manual valve with position sensor can be connected to 'C' on the rear panel of the DECADE II which enables the inject marker on connector B. The contact is high when the valve is in 'load' position, and low in the 'inject' position. It can be used to start the integration software when injection is done.

Overload

Activated when an overload occurs, see also page 75 for details.

Auto zero

Enables external activation of the auto zero command. This function is active only when the 'I-cell' is displayed.

To pos I, L

Forces the electrically actuated injector to position L (load) or I (inject).

Cell on, off

Switches on (off) the flow cell. This input command can be used for example to switch on and stabilise the flow cell early in the morning by means of a timer.

Table V. I/O contacts connector A.

No.	Name	I/O	Function
1,2,3	Relay 1	Out	Contact between 1 (common) and 2 (default) or 3. Activated by time file Outp 0100
4,5,6	Relay 2	Out	Contact between 4 (common) and 5 (default) or 6. Activated by time file Outp 1000
7	Cell on	In	Trigger to switch on cell
8	Reset	In	Resets a running time file
9	Overload	Out	Active when overload occurs ('out of range')
10	AUX1	Out	Free programmable TTL output Activated by time file Outp 0001
11	AUX2	Out	Free programmable TTL output Activated by time file Outp 0010
12	Cell off	In	Trigger to switch off cell
13	Start	In	Starts a time file
14	Auto zero	In	Auto zero command, always accessible when 'I-cell' is in display
15	Common		Ground

Outputs 7, 8,12,13 and 14 are level triggered. When active, output status 9, 10 and 11 is low (default is high).

Table VI. I/O contacts connector B.

No.	Name	I/O	Function
1 - 3	Common		Ground
4	Free TTL input	In	
5	Mark	In	Baseline spike of 10% FS, duration: 0.1 s
6	Status I	In	Status read of electric valve, pos B (inject)
7	Status L	In	Status read of electric valve, pos A (load)
8 - 11	Common		Ground
12	Free TTL output	Out	
13	Inject marker	Out	In combination with manual valve connected to connector C, high: 'load', low: 'inject'.
14	To I	Out	Forces electric injector to "inject"
15	To L	Out	Forces electric injector to "load"

Outputs 4 – 7, 12, 14 and 15 are level triggered.

Level triggered TTL input: contacts require a minimum TTL-low pulse duration of 100 ms. If multiple activations are required the next pulse should be given after 100 ms TTL high. When the input is kept low, only one activation will occur.

TTL output: default = high (5 Volt)



The manufacturer will not accept any liability for damage, direct or indirect, caused by connecting this instrument to devices that do not meet the relevant safety standards

CHAPTER 7

Pulsed amperometric detection

Introduction

Several advanced features are implemented in the DECADE II. One of these features is the so-called pulse mode. In pulsed amperometric detection (PAD) the working electrode (WE) is regenerated at a frequency of 0.5 - 3 Hz by the application of a series of potential changes. This is particularly useful for certain applications where the working electrode is rapidly fouled due to adsorption of insoluble reaction products. A well-known application area of PAD is the analysis of carbohydrates (Fig. 30) [1].

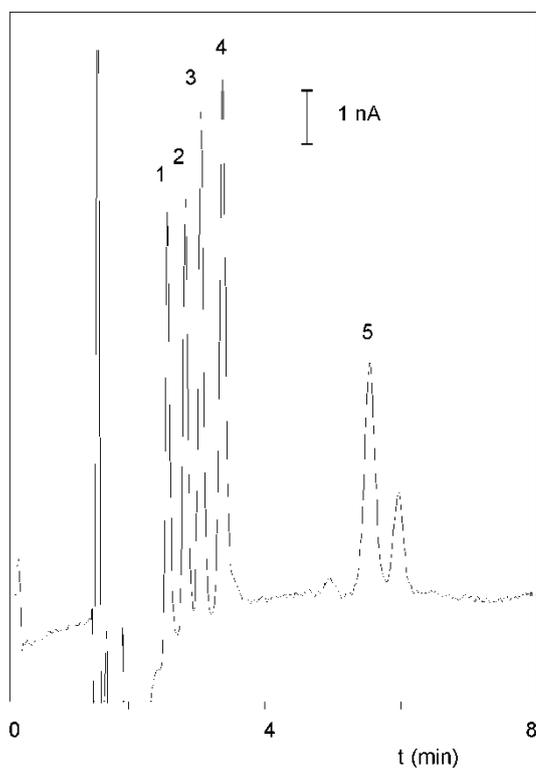


Fig. 30. Pulsed amperometric detection of 100 nmol/l (2 pmol) carbohydrates. Peaks are: sucrose (1), galactose (2), glucose (3), α -lactose (4) and maltose (5).

Pulse vs. DC

The pulse mode is quite different from the DC mode:

1. The output signal is sampled during a fraction of the total pulse cycle. During the sampling time (t_s) the signal generated at the WE is collected and this value is sent to the detector output. This implies that the output is refreshed each pulse cycle. In other words, the frequency of data output is determined by the pulse duration.
2. When the frequency of the data acquisition system (integrator) is higher than the pulse frequency a typical stepwise pattern may appear in the chromatogram. This is normal and only visible after considerable magnification of the chromatogram.
3. The background or cell current is usually considerably higher (100 - 1000 nA) than in the DC mode. Therefore, only nano- and microampere ranges are available in the pulse mode.
4. After prolonged use of the flow cell with a gold working electrode (WE) in the pulse mode, the gold oxide which is generated at the WE, precipitates on the auxiliary electrode (AUX). This gold oxide coating may electrically isolate the AUX and result in an increase of the noise. Cleaning the AUX electrode with metal wool is a way to remove this coating. Be careful NOT to touch the working electrode with metal wool.
5. Reference electrodes of the Ag/AgCl type are less suitable for carbohydrate analysis. Due to silveroxide formation they require regular (monthly) maintenance. Hy-REF reference electrodes are maintenance free under these conditions and are therefore particularly suited.
6. If a mobile phase is used with a high pH (pH > 10, carbohydrate analysis), the standard Vespel rotors from the injection valve should be replaced by Tefzel rotors which are pH resistant.
7. For carbohydrate analysis, only CO₂-free sodium hydroxide should be used since carbonate anions may disturb the ion exchange chromatography. The CO₂-free sodium hydroxide is available from several suppliers as a 50% solution (19.2 mol/l). NaOH pellets are not recommended because of their high CO₂ content.
8. The accuracy of certain pH-electrodes is poor at high pH. For applications at high pH it is sometimes better to *calculate* the pH from the OH⁻ concentration.
9. Organic modifiers (acetonitrile) strongly attenuate the signal of most carbohydrates in PAD and are therefore not recommended.

Some of these aspects will be discussed in detail.

Pulse settings

In PAD of carbohydrates the working potential is applied as a series of 3 potentials. During time interval t_1 the detection potential is applied. The data collection occurs within t_s (sampling time). The time difference $t_1 - t_s$ is the stabilisation time.

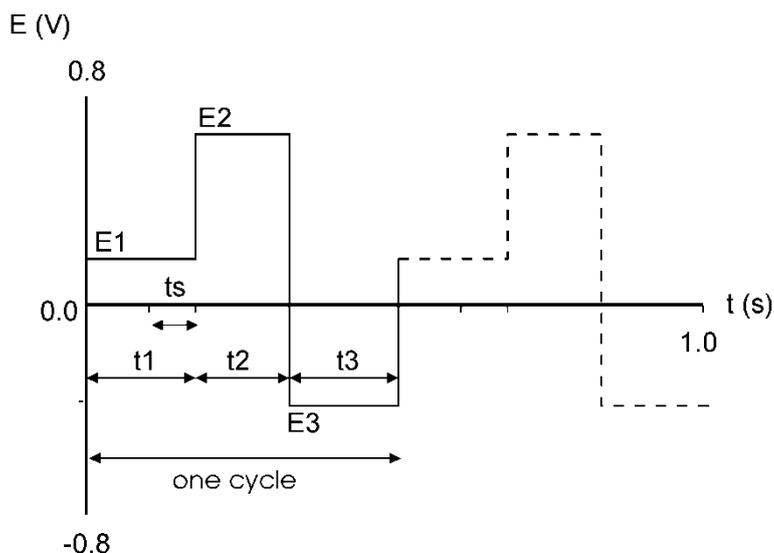


Fig. 31. Potential steps in pulsed amperometric detection. A part of t_1 is used for detection (t_s). The metal oxide layer that is formed during t_2 , is removed during t_3 , resulting in a renewal of the electrode surface.

During the next time interval (t_2) a monolayer of metal oxide is formed at the working electrode due to the high positive potential. This monolayer is electrochemically removed from the electrode surface during time interval t_3 , by applying a negative potential.

Optimisation of wave forms

LaCourse and Johnson [2-4] have published several papers on optimisation of wave forms in PAD. Several considerations are important for the choice of the pulse duration. Optimisation is depending on the working electrode material, the sample constituents and the required detection frequency. The impression may arise that the number of variables, 3 potential steps and 4 time settings, may lead to a time-consuming optimisation procedure. In practice, the pulse mode is more straightforward.

The potential for the cleaning steps, E_2 and E_3 , are determined by the WE material. At alkaline pH gold oxide is already formed at $E_2 > +200$ mV (vs. Ag/AgCl). At a higher potential the formation of a metal oxide layer is

accelerated and a shorter time setting may be chosen. In practise an E2 value of +750 mV during 200 ms (t_2) gives good results.

The choice of t_3 is depending on the potential E3 and the t_2 and E2 setting. It is essential that the duration of t_3 and the magnitude of E3 is such that a complete removal of the metal oxide is achieved. Reductive dissolution already occurs at $E_3 < 0$ mV, but a more negative voltage speeds up this process. An E3 value of -800 mV during 200 ms (Table VII), or -300 mV during 360 ms [4] can be used.

The measuring potential is compound dependent, usually literature data can be used as a starting point for further optimisation. A sampling time t_s can be chosen between 20 and 100 ms in 20 ms steps. These are multiples of the 50 Hz, to prevent noise due to oscillations of the AC power supply. Until a certain limit, increasing t_s will result in an increase of signal. A limiting factor is the accumulation of adsorbed species at the working electrode that attenuate the signal. Another consideration, not only for t_s but for all time settings, is that increasing the time will decrease the detection frequency. Before sampling a stabilisation time is applied, set by the duration of t_1 . In practice the stabilisation time determines the level of the background current. When, for example, $t_1 = 100$ ms and $t_s = 100$ ms, there is no stabilisation of the current before sampling ($t_1 - t_s = 0$ ms). Depending on the potential setting of E2 and E3, a large positive or negative background current (micro amperes) may be detected which is seriously limiting the detection. In practice, often a 100 - 400 ms stabilisation time is used.

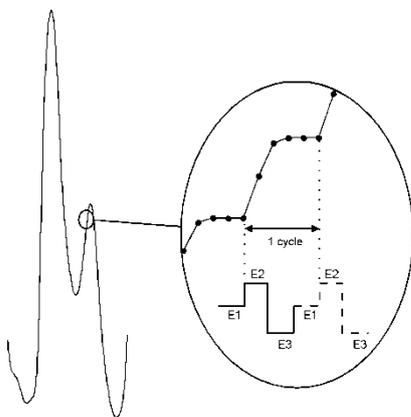


Fig. 32. A magnified view of a chromatogram obtained with PAD. The integrator frequency is 5 times higher than the detector output frequency resulting in a typical stepwise signal.

Output frequency

An important difference between the DC and the pulse mode is the frequency of the output signal on the output. In the DC mode the signal has a 10 Hz frequency, in the pulse mode the frequency is determined by the duration of the pulse. Once every cycle, the i_{ts} signal is sent to the output. This can be visualised by magnification of a peak in the chromatogram (Fig. 32).

A stepwise pattern in the chromatogram is only seen on an (analog) chart recorder, or on an integrator that has a higher sampling frequency than the output frequency of the detector. In fact, when this pattern is seen this means that the integrator has an unnecessarily high sampling frequency. This leads to large data files, but certainly not to a better chromatogram.

Peak width and integrator frequency

There are two important considerations with respect to integrator frequencies applied in HPLC. If the frequency is too low, data will be lost and artefacts may be introduced. If the frequency is too high, large data files are generated which take up an unnecessary large amount of disk space. As a rule of thumb, the sampling frequency of the integrator is set such that a chromatographic peak is build up of at least 10 data points. For a peak width of 10s this means that a sampling frequency of 1 Hz should be sufficient.

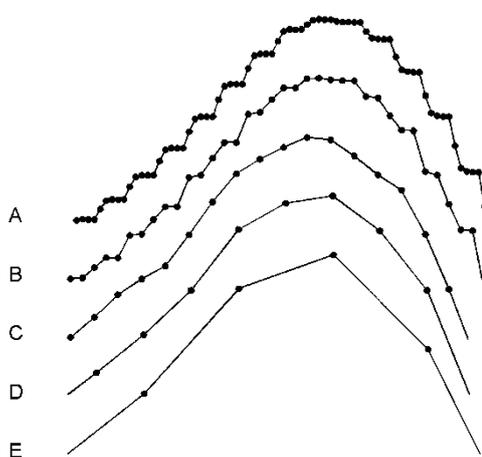


Fig. 33. A detailed part of a chromatogram acquired at different integrator frequencies. The integrator frequency is (A) 5x, (B) 2.5x, (C) 1.2x, (D) 0.6x and (E) 0.3x the frequency of the pulse.

In case of PAD the duration of the pulse should also be taken in account. When the frequency of the pulse is 2 Hz, it makes no sense to acquire data on an integrator with a significantly higher frequency. This would result in acquisition of multiple data points containing the same output value (Fig. 33A

and B). Matching the frequencies keeps the peak shape unchanged (Fig. 33C). Decreasing the integrator frequency to less than half the pulse frequency, changes the peak shape (Fig. 33E).

When the peak width is too small there are two options: either less data points are collected for such a peak, or the pulse and integrator frequency are both increased. In the latter case the pulse duration is decreased which will change other detection parameters as well. In practise, the pulse frequency almost never interferes with the HPLC analysis.

Working electrode material

Gold and platinum are used as working electrodes for PAD. Glassy carbon appears to be unsuitable due to the high electric capacitance of this material. Furthermore, resurfacing of the noble metal working electrode is based upon formation and removal of a (metal-) oxide layer. This is impossible with glassy carbon.

The change in cell current during the pulse mode is illustrated in Fig. 34. When the potential is changed, a large charging current is detected (Fig. 34, peak 1, 3 and 5), followed by a stabilisation of the current (Fig. 34, part 2, 4 and 6). The output signal is sampled during a fraction of part 2, depending on the pulse settings. The response of the glassy carbon material is considerably different from the noble metals. The capacitance of the electrode material is very high, such that the charging current is not stabilised before start of the next potential step. This pattern makes detection impossible.

Examples of carbohydrate analyses are given in Fig. 30. Typical PAD pulse settings are given in Table VII and Table VIII, these settings may be used as starting point for further optimisation. Carbohydrates are oxidised at a pH of 12 or higher, which puts specific demands on the HPLC system used (see above).

Table VII. Potential settings for PAD of carbohydrates at a gold working electrode.

	s	1	2	3
t (ms)	100	400	200	200
E (mV)		+150	+750	-800

Table VIII. Potential settings for PAD of glycols, alcohols, aldehydes at a platinum working electrode.

	s	1	2	3
t (ms)	20	300	100	100
E (mV)		+200	+1300	-100

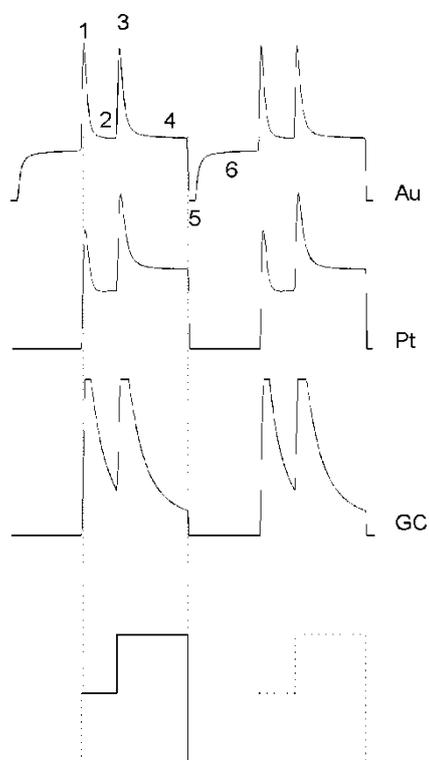


Fig. 34. Change in cell current during PAD. The cell current of the noble metals gold (Au) and platinum (Pt) is stabilised faster than the cell current of glassy carbon (GC), due to a much lower capacitance of the noble metals. For Pt and GC the negative peaks run far off-scale, however the profile is similar to the mirror image of the positive peaks.

Table IX. LC-EC conditions for PAD of carbohydrates.

detector	DECADE II
flow rate	1.0 ml/min
mobile phase	200 mM NaOH
sample	disaccharides 100 nmol/l, 20 µl injection
temperature	30 °C
flow cell	VT-03 flow cell with 3.0 mm gold working electrode mounted with 50 µm spacer
REF	Hy-REF
I-cell	ca. 435 nA

References

1. D.C. Johnson, D. Dobberpuhl, R. Roberts and P. Vandeberg, Review. Pulsed amperometric detection of carbohydrates, amines and sulphur species in ion chromatography - the current state of research, *J. Chromatogr.* 640 (1993) 79-96
2. D.C. Johnson en W.R. LaCourse, *LC with pulsed ECD at gold and platinum electrodes*, *Anal. Chem.*, 62 (1990) 589A-597A
3. W.R. LaCourse en D.C. Johnson, Optimization of waveforms for pulsed amperometric detection of carbohydrates following separation by LC, *Carbohydrate Research*, 215 (1991) 159-178
4. W.R. LaCourse en D.C. Johnson, Optimization of waveforms for pulsed amperometric detection of carbohydrates based on pulsed voltammetry, *Anal. Chem.* 65 (1993) 50-55

CHAPTER 8

Optimisation of working potential

Introduction

A current - voltage (I/E) relationship, or voltammogram, characterises an analyte. It gives information on the optimum working potential, which can be used to improve detection sensitivity and selectivity.

There are several ways to obtain a voltammogram. A *hydrodynamic* voltammogram is obtained in the DC mode by running several chromatograms at different working potentials. Both peak height and background current are plotted against the working potential. A *scanning* voltammogram is obtained in the so-called scan mode of the DECADE II: the voltage runs between two pre-set values and the current is measured. Optimisation of the working potential and the construction of a voltammogram is described.

Electrochemical reactions

In electrochemical detection (ECD) a reaction of the analyte at an electrode surface is monitored. This distinguishes ECD from most other detection techniques where detection is based on the physical properties of an analyte (i.e. mass spectrometry: molecular mass, absorbance detection: molar absorptivity). For electrochemically active compounds, the potential between reference electrode (REF) and working electrode (WE) determines the reactivity of the analyte at the WE. The potential difference supplies the energy level needed to initiate or enhance the electrochemical reaction. Different analytes may have different oxidation or reduction potentials, which determines the selectivity of ECD.

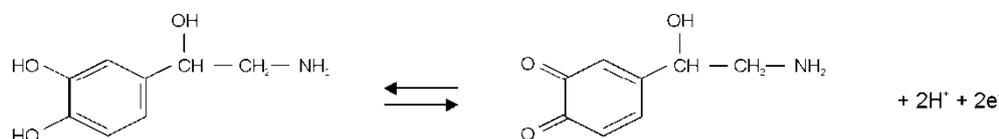


Fig. 35. Oxidation/reduction reaction of norepinephrine.

An example of an electrochemical reaction is shown in Fig. 35, norepinephrine is converted into a quinone by oxidation at the WE. Two electrons are transferred at the WE resulting in an electrical current that is amplified by the controller.

Hydrodynamic and scanning voltammogram

A *hydrodynamic* voltammogram is constructed when the pure analyte is not available and separation over an analytical column is required. Furthermore, under real chromatographic conditions reliable information about the S/N ratio is obtained

In case of metal working electrodes it is also advisable to use a *hydrodynamic* voltammogram. On the metal working electrode an oxide layer is formed which affects the electrochemical reaction and makes the interpretation of a scanning voltammogram difficult.

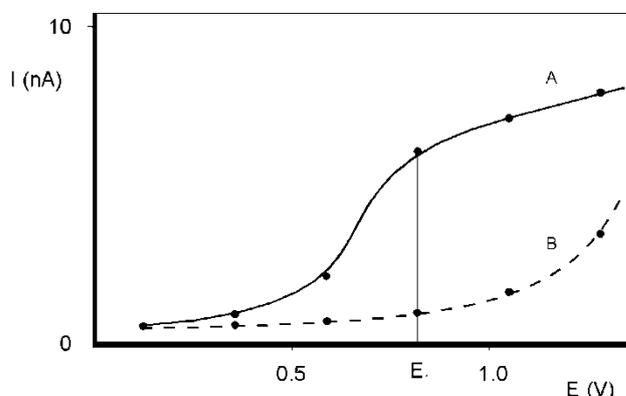


Fig. 36. *Hydrodynamic voltammogram of norepinephrine (A) at a glassy carbon working electrode, and the current of the baseline (B). At E_1 the electrochemical signal becomes diffusion limited.*

An alternative for the chromatographic construction of an I/E relationship is the application of scanning voltammetry. The working potential runs between two pre-set values and the current is measured while the analyte is continuously flushed through the flow cell.

As peak heights are used, the signal in Fig. 36, line A is only due to the analyte. The signal in Fig. 37, line A is the sum of the analyte signal and the background signal. Subtracting both lines in Fig. 37 results in a similar I/E relationship as in Fig. 36, line A. It takes only a few minutes to construct a *scanning* voltammogram. This is an advantage, especially when a number of analytes have to be characterised. However, as the scan is obtained in flow injection analysis (FIA, without analytical column), it is a prerequisite to have the *pure* analyte dissolved in buffer. **Any contamination may lead to artifacts.** A blank scan of the buffer should be used to distinguish between solvent peaks and analyte peaks.



As can be seen in both Fig. 36 and Fig. 37, when the working potential is increased the electrochemical reaction is enhanced hence the signal increases. At a certain potential the I/E curve flattens. All analyte molecules that reach the working electrode are converted at such a high rate that the analyte supply becomes the limiting factor. At the working electrode surface a stagnant double layer exists, where molecular transport takes place by diffusion only. Therefore, the current at (and beyond) this potential is called the *diffusion limited current*.

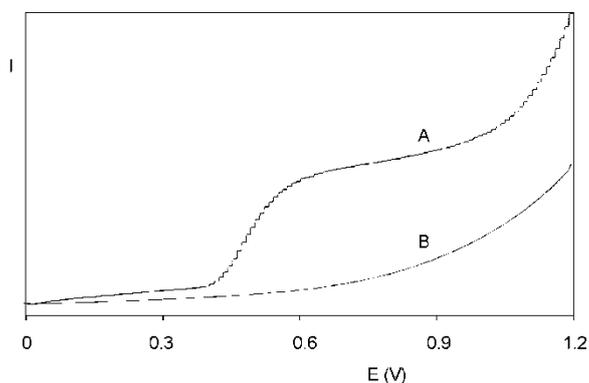


Fig. 37. Scanning voltammetry of $1.0 \mu\text{mol/l}$ norepinephrine (A) at a glassy carbon working electrode, at a scan speed of 10 mV/s . Scan (B) is the blank solvent.

With respect to *sensitivity*, a high working potential is important. However, at higher working potentials, more analytes are detectable. So, as to *selectivity*, a low working potential will be favourable.

Working at a potential on the slope of the I/E curve will result in less reproducibility. Not only a small fluctuation in the applied potential, but any change in the system may result in a large difference in current.

In practice the choice of the working potential is a compromise between sensitivity, selectivity and reproducibility. In the example of Fig. 36 a working potential (E_1) of 0.8 V is chosen.

Optimisation using a voltammogram

Sometimes, when interfering peaks appear in the chromatogram, it is possible to optimise the method with regard to selectivity. If the interfering compound has a higher oxidation potential, a working potential is chosen that gives the best selectivity, i.e. the largest difference in peak height. In the example of Fig. 38 the selectivity for compound X is improved considerably by decreasing the potential to E_2 or E_1 . Obviously, if compound Y is the

compound of interest, optimisation of selectivity in this way is not possible and the chromatography has to be optimised.

Electrochemical detection differs from most other LC detection methods in that a reaction takes place in the detection cell. Due to reaction kinetics an increased temperature speeds up the oxidation/reduction reaction. However, this not only holds for the analyte but also for the background current and possible interferences. An elevated temperature will therefore not automatically lead to a better detection. A *constant* temperature is of paramount importance for a stable baseline and reproducible detection conditions.

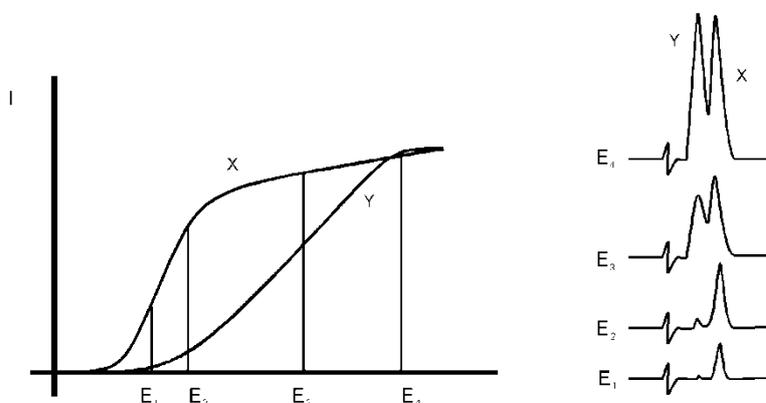


Fig. 38. Selectivity in LC-EC of compound X and Y is optimised by choosing the working potential with the largest difference in peak height.

Electrochemical reactions are pH sensitive (Fig. 39). For norepinephrine the I/E curve is shifted to a lower potential at higher pH. When the working potential is high (E_2), and the signal is diffusion limited, an increase in pH will result only in a small increase of the peak height. When the working potential is lower (E_1), and the signal is not diffusion limited, the signal will strongly increase at higher pH. In both cases the background current increases at a higher pH.

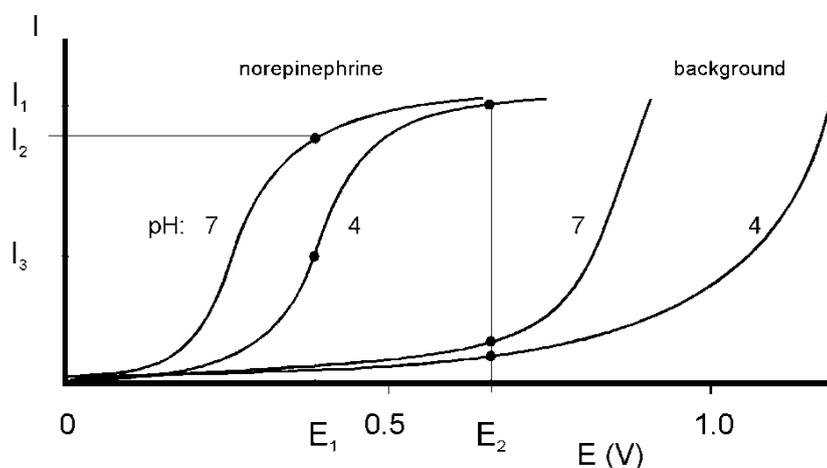


Fig. 39. At a higher pH the I/E curve of norepinephrine is shifted to the left.

Reaction kinetics predict that electrochemical detection is mass flow dependent. When the LC flow is stopped in LC-EC, the analyte will be oxidised completely and the signal decreases rapidly. This means that the flow rate not only affects temporal peak width and analysis time but also peak height. Also the background signal is sensitive towards fluctuations in the flow rate. Therefore, it is important to use a pulse-free solvent delivery system.

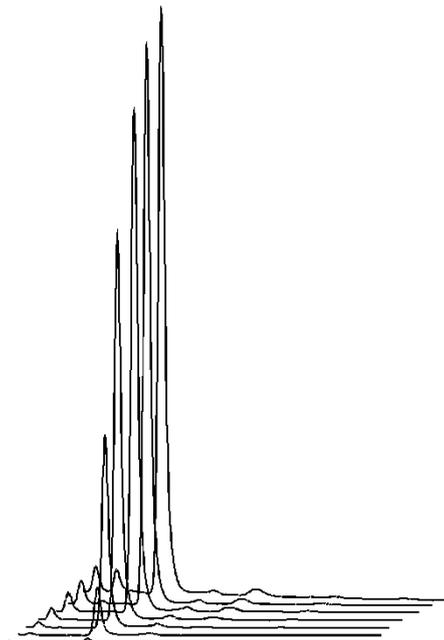


Fig. 40. Construction of a hydrodynamic voltammogram for norepinephrine. Chromatograms are obtained at cell potentials ranging from 1.0 V (back) to 0.4 V (front), with 100 mV steps.

Construction of a hydrodynamic voltammogram

Before a hydrodynamic voltammogram can be obtained, the chromatographic conditions should be optimised. Then the following steps are taken:

1. A solution of the analyte at a concentration between 1 - 100 $\mu\text{mol/l}$, is prepared in mobile phase.
2. The electrochemical detector is stabilised in the DC mode at a high potential. After stabilisation the background current is read from the display of the detector (I-cell) and the noise is measured.
3. The run is started by injecting the compound. When at the high working potential no signal is obtained, it may be concluded that the compound is not electrochemically active. In such a case derivatisation of the compound may be an option.
4. If a peak is measured, the working potential is decreased by 50 or 100 mV and step 2 to 4 is repeated until the lowest potential setting (Fig. 40).
5. The peak heights and the background currents are plotted against the working potential (Fig. 36).

The working potential which gives the best sensitivity is obtained by plotting the signal-to-noise ratio against the working potential.

Construction of a scanning voltammogram

The scan mode is programmed in the 'SCAN SETUP' screen of the DECADE II. Depending on the data acquisition software that is used and the experimental set-up, a full, half or continuous scan cycle can be chosen.

<input checked="" type="checkbox"/> E 1 = + 0 . 2 0 V	<input type="checkbox"/> E 2 = + 1 . 2 0 V	SCAN
<input type="checkbox"/> R a n g e = 5 0 μ A	<input type="checkbox"/> S P D = 5 0 m V / s	SETUP
<input type="checkbox"/> O f f s = + 1 0 %	<input type="checkbox"/> C y c = c o n t	<input type="checkbox"/> T e m p = 3 0 ° C
PREV	CELL = OFF	NEXT

Fig. 41. Programming the scan mode in the 'SCAN SETUP' screen.

In the example of Fig. 37 and Fig. 42 a 'half' scan is used, sweeping the potential from 0.2 V to 1.2 V. A full scan would include the reverse scan, i.e. from 0.2 V to 1.2 V and back to 0.2 V. In the continuous mode the voltage is swept up and down between both potentials.

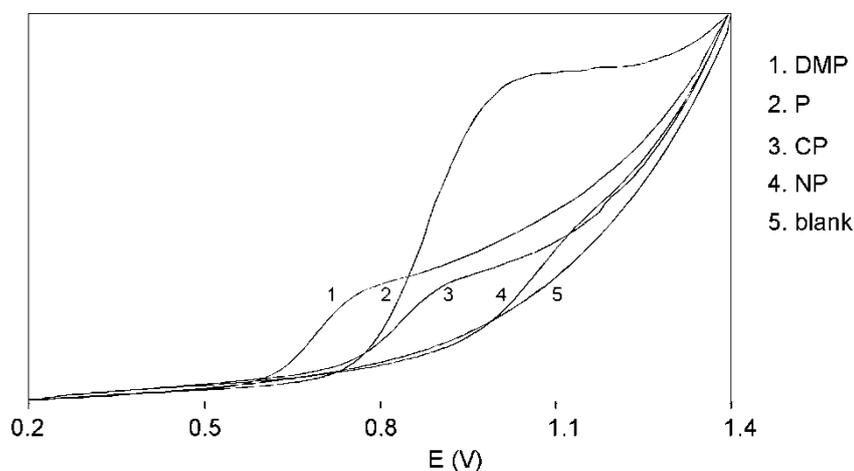


Fig. 42. The scanning voltammograms of 2,4-dimethylphenol (DMP), phenol (P), 2-chlorophenol (2-CP) and 4-nitrophenol (NP).

The following procedure is used to obtain the voltammograms in Fig. 37 and Fig. 42:

1. The column is removed from the LC system. The voltammogram is recorded in the flow injection analysis (FIA) mode.
2. The pure compound is dissolved in (preferably) the HPLC buffer at a concentration of ca. 10-100 $\mu\text{mol/l}$. When the analyte is already in solution, it should be diluted in HPLC buffer until the desired concentration.
3. An injection loop of 100 μl is installed and the LC flow rate is set at 40 $\mu\text{l/min}$. The analyte plug will then be detected during approximately 2.5 minutes. The flow rate is lowered if more scanning time is needed.
4. An initial run is started in the *DC mode* at a high potential to estimate the required start and stop time of the scan after sample injection (Fig. 43). In the scan mode, the scan is obtained at the flat top of an analyte plug. **The analyte delivery should be constant. Fluctuations result in unreliable results.**



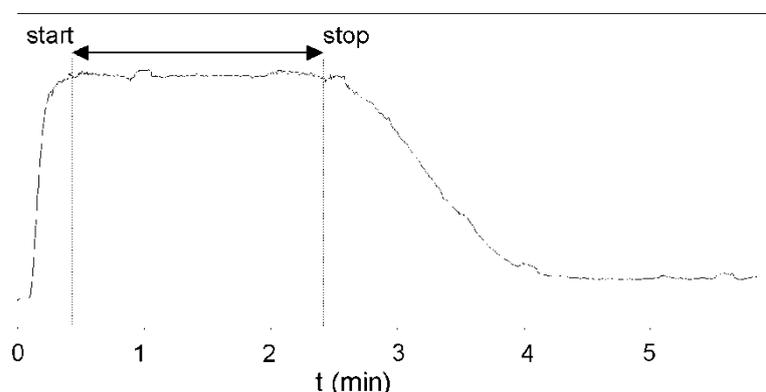
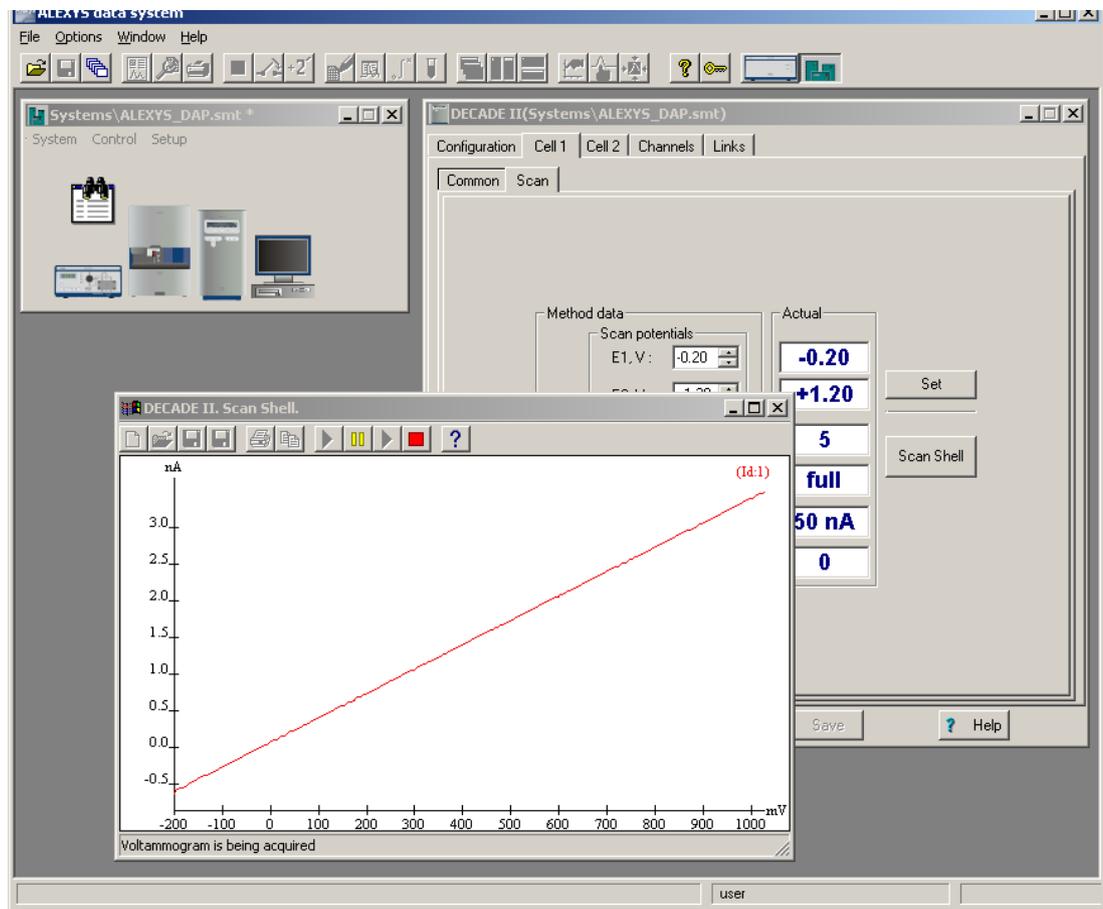


Fig. 43. Chromatogram of the analyte plug obtained in the DC mode. Scanning takes place on top of the broad peak between 0.5 and 2.5 min after injection in FIA mode.

5. The sampling frequency of the integrator is set at 1 Hz. This is the same frequency as the voltage steps during the scan. If a higher sampling frequency is chosen a typical stepwise pattern may appear.
 6. In the 'SCAN SETUP' screen an upper and a lower potential is chosen. The cycle is set at half. The range is set at 5 μ A. A scan speed of 10 mV/s is selected.
 7. The analyte is injected and the scan is started by pressing the 'START' in the 'SCAN STAT' screen of the DECADE II at the time the analyte plug enters the flow cell (see 4).
 8. A background scan is obtained by scanning the HPLC buffer.
- For reliable results it is recommended to repeat each scan three times.

Using scan mode in ALEXYS data system

The ALEXYS data system offers a convenient interface to construct a scanning voltammogram. Open the DECADE II device driver and click on 'Scan Shell'. This opens the actual scan window and half or full scans can be acquired. Continuous scanning is done by recording multiple full scans after each other.



CHAPTER 9

Specifications DECADE II**General specifications**

Power	110-240 VAC, 50/60 Hz, 260 VA, autosensing
Operating modes	DC, PAD and Scan
Potential range	between +2.00 and - 2.00 V in 10 mV increments or +2.50 and - 2.50 V in 10 mV increments (DECADE II MD: p/n 171.0035MD and 171.0038MD)
Output	between +1 and - 1 V or between +10 and -10 V (20 bit D/A converter)
Offset	between +50% and - 50% of max. output voltage, 5% steps
Event marker	pulse of 10% of max. output
Auto zero	triggered by keyboard, rear panel TTL input , or RS232C control
RS232C	Full parametric instrument control, data acquisition at 1, 2, 5 and 10 Hz
Injector sensor	Starts system clock at injection
Oven	height 37 cm, from 7°C above ambient to 45°C, accuracy 0.5°C, stability 0.1°C; accommodates column and flow cell(s)
Diagnostics	LCD screen, keyboard and noise (internal dummy cell)
Service mode	system settings & calibration parameters
Config mode	menu for system customisation and optimisation
Firmware	upgradeable via PC (RS232)
Environmental	operating temperature: 4 – 40 deg C, rel. humidity: 20 to 80% non-condensing
Second flow cell	Acquisition and control of second flow cell (option)

DC mode

Ranges	10 pA – 200 μ A in 1, 2, 5 steps
Filter (cut off)	0.5 – 0.01 Hz in 1, 2, 5 steps
Noise	better than 2 pA with a dummy cell (load of 300 M Ω and 0.5 μ F) with filter off, Ec +800mV and temperature of 30 °C.

PULSE mode

Range	10 nA – 200 μ A in 1, 2, 5 steps
Filter (cut off)	0.5 – 0.01 Hz in 1, 2, 5 steps
Pulse times	t1: 100 - 2000 ms; t2: 0 - 2000 ms; t3: 0 - 2000 ms in 10 ms steps
Sample times	20 ms - (t1 - 60 ms), with 20 ms increments

SCAN mode

Range	10 nA - 200 μ A in 1, 2, 5 steps
Scan rate	1 - 50 mV/s in 1, 2, 5 steps
Cycle	half, full or continuous

Events

DC mode (5 files) and pulse mode (4 files), end cycle time, number of cycles and oven temperature. Time-based control of 50 time points as to range, filter, output contacts (2 TTL, 2 relays), auto zero, offset, valve position (if present), and E-cell.

Rear panel I/O connections

Mains, Output, 2 Connectors 15 pins (A, B), manual valve (C), RS232C connector

Physical specifications

Dimensions	44 (D) x 22 (W) x 44 (H) cm = 17.3" (D) x 8.7" (W) x 17.3" (H)
Weight	14 kg without flow cell and column

Flow cells

Confined wall-jet design, working volume determined by spacer thickness and WE diameter

Spacers	25, 50 or 120 μ m, stackable
WE diameters	0.7 - 3 mm (2 mm standard)
Cell volume	11 nl minimum
WE electrodes	Glassy carbon, gold, platinum, silver and copper
Reference electrodes	salt-bridge Ag/AgCl; in-situ Ag/AgCl (ISAAC); HyREF™
Auxiliary electrode	stainless steel
Wetted materials	PCTFE, FEP, 316-SS, Viton, Silver, Silver chloride and WE
Max. pressure	40 psi / 2.8 bar

CHAPTER 10

Error messages*Table X. Error messages.*

Error	Message
01	Incompatible boot version
02	Control board error
03	Sensor board x error (x = board number)
04	Firmware program error
05	Record error
06	Incompatible FW version
07	Incompatible FW
08	Control board FW erase failed
09	Sensor board x
10	Upload checksum error.
11	Checksum error.
12	Temperature sensor 1 error.
13	Disconnect flow cell x
14	Control board SRAM error.
15	Sensor board x SRAM error .

Please contact your local supplier if one of the above errors occur. Furthermore the following messages can be displayed on the LCD screen during a measurement:

Table XI. Messages.

Message	Advice
01 Out of range	Output is either above +1.0V or below -1.0V. Pressing AZERO may give an adequate read-out again. If the message remains after pressing AZERO, the autozero function is unable to compensate the background cell current. Advice: use a less sensitive range in the SETUP menu.
02 PAD overload	Charging current in pulse mode out of range. Pressing AZERO may give an adequate read-out again. If not, it is advisable to change the pulse settings (increase t1) or use a less sensitive range.

CHAPTER 11

Rear panel

Connectors A, B and C

For detailed information on the I/O contacts see page 52.



Fig. 44. DECADE II rear panel.

RS232C

The RS232 interface provides full parametric control from a PC. Programmable parameters comprise cell potential, range, auto zero, offset, filter, electrical injector and control of DECADE II output contacts for control of external equipment. During operation a remote screen is shown and the keyboard is locked. Keeping the PREV button (F1) pressed for 4 seconds disconnects from RS232 control and returns to MAIN.

V out = +0.057 V	I c = +23.45 nA	DC 1 ²⁵
Range = 50 nA	E c = +0.50 V	REMOTE
Filt = .002 Hz	Comp = off 25 > 30 °C	
PREV		



The manufacturer will not accept any liability for damage, direct or indirect, caused by connecting this instrument to devices that do not meet the relevant safety standards.

CHAPTER 12

Troubleshooting guide**No detector response**

Possible cause	Remedy
No power	Check line voltage setting, plug in power cord
Power switch off	Turn this switch ON (at the rear panel)
Faulty fuse	Replace fuse
Divergent mains voltage	Check line voltage, see page 13
Cell disconnected, or switched off	Check connection
Output disconnected	Check connection
Fouled WE	Clean WE

High cell current

Possible cause	Remedy
Contaminated buffer	Replace buffer, do not recycle the buffer
High WE potential	Optimise potential, if possible: use smaller WE diameter
Salt bridge in REF not saturated	Refill with wetted KCl crystals
Retained peaks from previous runs	Wait for elution of these (very) broad peaks
Column is 'bleeding'	Replace column
High amount of Fe ⁺⁺ in buffer	Add EDTA to buffer, rinse metal parts with 15% HNO ₃

Noisy baseline

Possible cause	Remedy
Salt bridge in REF not saturated	Refill with saturated KCl, add wetted KCl crystals
Air bubble in REF or in cell	Remove air bubble, continuously degas the mobile phase
Slow temperature fluctuations	Isolate detector cell, set oven temperature
Fouled WE	Clean WE
Leaking REF or cell	Tighten connections with care

Decreased sensitivity (low S/N ratio)

Possible cause	Remedy
Fouled WE by dirty samples	Clean WE, if possible: dilute samples
Cell potential too low	Optimise potential
Contaminated buffer (high I_{cell})	Replace buffer, do not recycle the buffer

Base line oscillations

Possible cause	Remedy
Malfunctioning pump (regular pattern)	Check pump (seals, valves)
Over-tightened cell bolts	Adjust cell bolts, check pump pressure
Air bubbles in cell or REF	Maintenance REF
Temperature oscillations	Set oven temperature
Contaminated buffer (high I_{cell})	Replace buffer, do not recycle the buffer
Fouled WE	Clean WE
Fe ⁺⁺ in buffer	Add EDTA, passivate metal parts with HNO ₃

Saturation of output

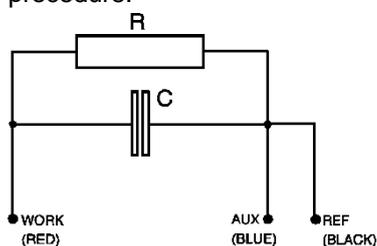
Possible cause	Remedy
Damaged REF	Check with spare REF, replace if necessary
Damaged WE	Replace cell block
Cell incorrectly connected	Check connections (REF: black, WE: red, AUX: blue)
Cell potential too high	Optimise cell potential

CHAPTER 13

Dummy cell

External dummy cell

A successful dummy cell test confirms that the controller, including the cell cable, functions properly. If the result of the noise measurement with the dummy cell is within specs, the controller is excluded in a trouble shooting procedure.



The dummy consists of a resistor (R) of 300 M Ω and a capacitor (C) of 0.47 μ F in parallel. The current is measured over the resistor according to Ohm's law ($V = I \times R$), hence with a working potential of 800 mV the current drawn will be about 2.67 nA. Slight differences as to this (ideal) value are due to the tolerance of the resistor ($\pm 1\%$). The capacitor functions as a 'noise generator' and in fact resembles the capacitance of a well-functioning VT-03 flow cell in an ideal HPLC set-up.

The noise generated via the dummy should be less than 2 pA if the filter of the controller is set to off, provided that the dummy is within the fully closed Faraday shield at the same position as the flow cell (see Table XII for settings). With a 1 second risetime the noise should be better than 1 pA.

Table XII. Dummy cell test settings.

Parameter	Setting
Cell potential	800 mV
Cell current	2.67 \pm 0.05 nA (read-out)
Oven	30 $^{\circ}$ C, stable
Filter	off (or as specified)
Range	100 pA/V



The results of the dummy test must be comparable with the test sheet supplied with your controller. If not, please consult your supplier.

Internal dummy cell

From the MAIN screen DIAG can be selected to enter the DIAG screen, followed by selecting NOISE. This activates a timer in the NOISE screen, and after 5 min stabilisation auto zero is activated and the dummy cell test is ready. Noise of the internal dummy cell can be measured at the output. As with the external dummy cell the noise should be better than 2 pA. Detector settings in the NOISE screen are the same as in Table XII, with exception of the oven temperature. Temperature is switched off.

```

                                     P l e a s e   w a i t
                                     s t a b i l i z i n g   c e l l   c u r r e n t
                                     t i m e   r e m a i n i n g   0 5 : 0 0
P R E V
NOISE43
```

In the NOISE screen, the cell current is shown and the output voltage.

```

V o u t   = + 0 . 0 0 7 V           I c       = + 2 . 6 6 7 n A
P R E V
NOISE27
```

CHAPTER 14

Detector accessories

The electrochemical detector is shipped together with a number of parts. The listing in Table below may not be complete, see check list of delivery for complete listing.

Table XIII. Accessories electrochemical detector.

Part number	Component
250.0040	External dummy flow cell
250.0107	Column clamp 12 mm
250.0113	Fuse 2.5 AT 250 V
250.0122	RS232 cable
250.0130	External I/O cable
250.0128	Output cable
250.0116	Mains cable (Europe)
250.0118	Mains cable (USA)
250.0126	Cell cable D connector

For these and other DECADE II parts or flow cells contact your local supplier.

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